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(54) Title: BENZOPYRAN-CONTAINING COMPOUNDS AND METHOD FOR THEIR USE

(57) Abstract

Certain benzopyran antiestrogens are disclosed for treating estrogen sensitive diseases such as breast cancer. Prodrug forms provide ease of manufacturing, good shelf life, and bioavailability, and preferred stereoisomers are shown to be more effective than racemic mixtures.

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BENZOPYRAN-CONTAINING COMPOUNDS AND METHOD FOR THEIR USE

FIELD OF THE INVENTION

This invention relates to novel inhibitors of sex steroid activity such as antiestrogen compounds having effective antagonistic capability while substantially lacking agonistic effects. More particularly, certain preferred embodiments of the invention relate to certain substituted benzopyran compounds, especially certain prodrug species and certain stereospecific species, and to their use in the treatment of estrogen sensitive diseases.

BACKGROUND OF THE INVENTION

During the treatment of certain sex steroid-dependent diseases, it is important to greatly reduce or, if possible, eliminate certain sex steroid-induced effects. For this purpose, it is desirable both to block receptor sites stimulated by sex steroids and also to reduce the amount of sex steroid available to act at these sites. For example, alternative or concurrent therapy to administration of antiestrogens could involve attempts to block the production of estrogens (e.g. by ovariectomy) such that less is available to activate receptor sites. However, prior art methods for blocking estrogen production insufficiently inhibit estrogen-induced functions. Indeed, it is possible that even in the total absence of sex steroid, some receptors may be activated. See Simard and Labrie, "Keoxifene shows pure antiestrogenic activity in pituitary

gonadotrophs", Mol. Cell. Endocrinol. 39: 141-144, (1985), especially page 144.

Hence, antagonists of sex steroids may produce greater therapeutic results than therapy which only inhibits sex steroid production. Prior art antagonists, however, often have insufficient affinity for receptors, and some, although capable of binding the receptors, may themselves act as agonists and undesirably activate the very receptors they are intended to shield from activation. There is, therefore, a need in the art for antiestrogens which effectively block estrogen receptors with minimal or no agonistic effect. The net effectiveness of a compound is affected by both its agonistic (undesirable) and antagonistic (desirable) activities. In Wakeling and Bowler, "Steroidal Pure Antioestrogens", J. Endocrinol. 112: R7-R10 (1987), certain steroid derivatives are said to act as an antiestrogens.

In U.S. Patent 4,094,994, it is disclosed that the use of certain antiestrogens may inhibit certain human breast tumor cells.

H. Mouridsen et al., Cancer Treatm. Rev. 5: 131-141 (1978), discloses that Tamoxifen, an antiestrogen, is effective in remission of advanced breast cancer in about 30 percent of the women patients treated.

The combined use of the antiestrogen Tamoxifen and a luteinizing hormone-releasing hormone agonist, Buserelin, is also known for treatment of breast cancer. See, for instance, Klijn et al. J. Steroid Biochem. 420: no. 6B, 1381 (1984). The objective remission of such cancers, however, remains unacceptably low.

It has been found that certain 7α -substituted derivatives of estradiol, for example a 7α -(CH₂)₁₀CONMeBu substitution, possess antiestrogenic activity (Bowler et al., 1985; Eur. Patent Application 0138504; Wakeling and Bowler, J. Steroid Biochem. 30: 141-147 (1988).

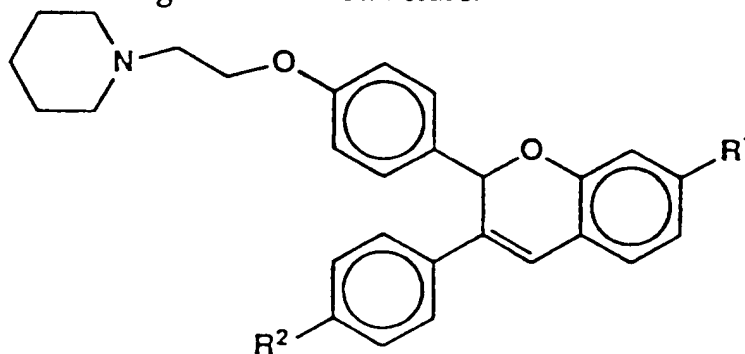
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See also US patent 4,659,516. The substitution $(\text{CH}_2)_9\text{SOC}_5\text{H}_6\text{F}_5$ has also been used (Wakeling et al., Cancer Res. 51: 3867-3873, 1991).

Certain $-(\text{CH}_2)_{10}\text{CONMeBu}$ substituted compounds are also disclosed in US Patent 4,732,912 (See e.g. example 5 and 16). See also EP Pat. No. 166 509, EP Pat No. 124 369, EP Pat. No. 160 508, EP Pat. No. 163 416, U.S. Pat. No. 4,760,061, U.S. Pat. No. 4,751,240 and Wakeling A.E. and Bowler, J., J. Endocrinol. 112: R7-R10 (1987).

Von Angerer et al. discuss other antiestrogens in "1-(aminoalkyl)-2-phenylindoles as Novel Pure Estrogen Antagonists", J. Med. Chem. 1990; 33: 2635-2640. In U.S. Patent 4,094,994, where it is said that the use of certain antiestrogens inhibit certain human breast tumor cells. See also DE 3821148.

A. Saeed et al., J. Med. Chem. 33: 3210-3216, 1990; A.P. Sharma et al., J. Med. Chem. 33: 3216-3222 and 3222-3229 (1990) described the synthesis and biological activities of certain 2,3-diaryl-2H-1-benzopyran analogs having the following molecular structure:



for use as antiestrogens. In N. Durani et al., J. Med. Chem. 32: 1700-1707 (1989), the synthesis and biological activities of benzofuran and triarylfuran analogues as antiestrogens are described.

In applicant's grandparent priority application hereto, an international version of which is now published as WO 93/10741, a class of improved estrogen activity inhibitors is disclosed, including the

inhibitor EM-343, i.e. 7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran and its prodrugs. The present invention relates in part to particular types of benzopyran antiestrogens and to certain modified benzopyran antiestrogens, all of which provide further improved characteristics. It has now been found that certain prodrugs of EM-343 provide advantages that are especially efficacious. EM-343 may exert as either of two enantiomers or as a mixture of the two. It has now been discovered that one of the two enantiomers is more effective than the other. That more effective enantiomer and prodrugs thereof are also the subject of the present invention.

Derivatives of active drugs which are, by *in vivo* enzymatic or spontaneous reactions, transformed into the active drugs are known (see H. Bundgaard, Design and Application of Prodrugs. In A textbook of Drug Design and Development; Edited by P. Krogsgaard-Larsen and H. Bundgaard; Harwood Academic Publishers GmfH, Chur, Switzerland, 1991, pp. 113-191). In the steroid series, for example, Druzgala et al. (J. Steroid Biochem. Molec. Biol. 38, 149-154, 1991) have described prodrugs of glucocorticoids. Bodor et al. in U.S. Patent Appln. No 4,213,978 and in German Patent Application Publication No DE 29 48 733 disclose the use of thiazolidine derivatives of progesterone as topical drugs. Percutaneous absorption of prodrug derivatives of estrogens and progestins are reported by Friend DR in Critical Reviews in Therapeutic Drug Carrier Systems, vol. 7 (2), pp. 149-186, 1990.

OBJECTS OF THE INVENTION

It is an object of the invention to provide compounds and compositions for reducing estrogen receptor activation, including certain prodrugs and optically active species.

It is another object to provide a non-steroidal antiestrogen having good affinity for estrogen receptors, but substantially lacking undesirable agonistic activity regarding these receptors and substantially lacking hormonal activity.

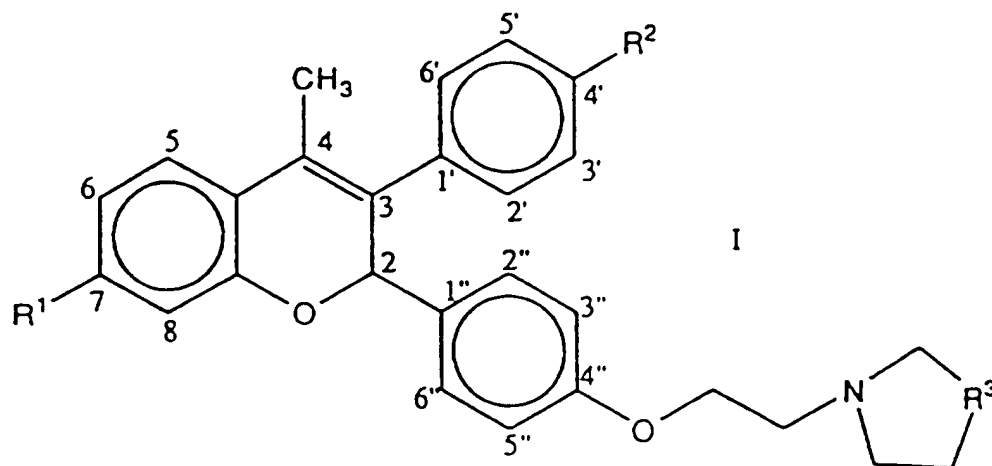
It is another object of the invention to provide therapeutic compounds and compositions useful in the treatment of estrogen-related diseases (e.g. diseases whose onset or progress is aided by activation of the estrogen receptor). These diseases include, but are not limited to breast cancer, uterine cancer, ovarian cancer, endometriosis, uterine fibroma, precocious puberty and benign prostatic hyperplasia.

It is another object to provide prodrugs that are easy to synthesize and purify, that have good bioavailability, and that have good shelf stability while easily undergoing conversion to a desired active ingredient *in vivo*.

SUMMARY OF THE INVENTION

The above and other objects are provided by the compounds discussed herein, by pharmaceutical compositions thereof, and by utilizing the compounds of the invention (or pharmaceutical compositions containing them) in the treatment of sex steroid dependent diseases. For example, breast cancer, endometrial cancer and other estrogen-dependent diseases, whose onset or progress is facilitated by estrogen activity, are believed to respond favorably to treatment with the compounds and compositions of the invention.

In one embodiment, the invention provides a compound or pharmaceutically acceptable salt thereof, said compound having the molecular structure:



wherein R^1 and R^2 are independently selected from the group consisting of hydroxyl and a moiety convertible *in vivo* to hydroxyl;

wherein R^3 is $-CH_2-$ or $-CH_2CH_2-$; and

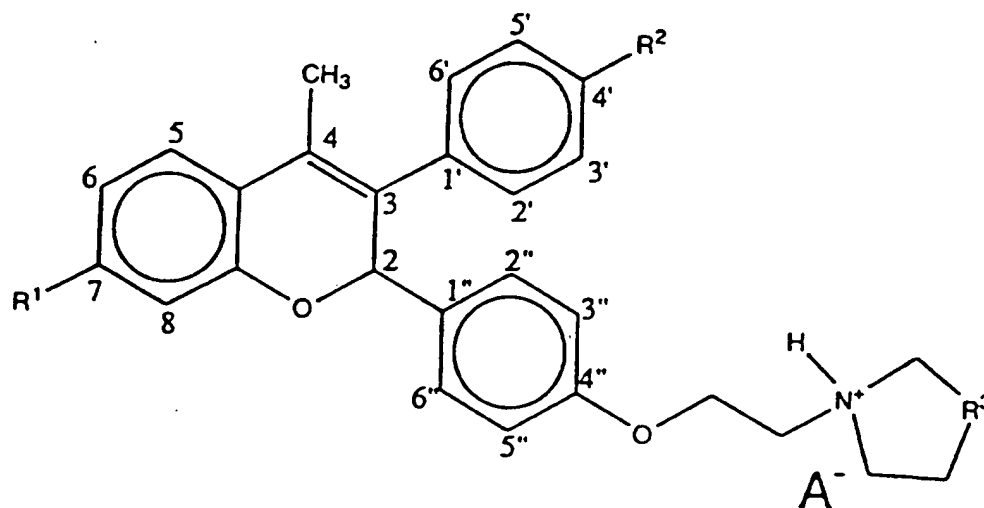
wherein said compound or salt includes more than 50% (by weight relative to all stereoisomers) of stereoisomers that have an absolute configuration at their chiral number 2 carbon identical to EM-652's, absolute configuration at EM-652's chiral number 2 carbon.

Preferred compounds have the same absolute configuration at their number 2 carbon as EM 652 ((+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-

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methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran) has at its number 2 carbon.

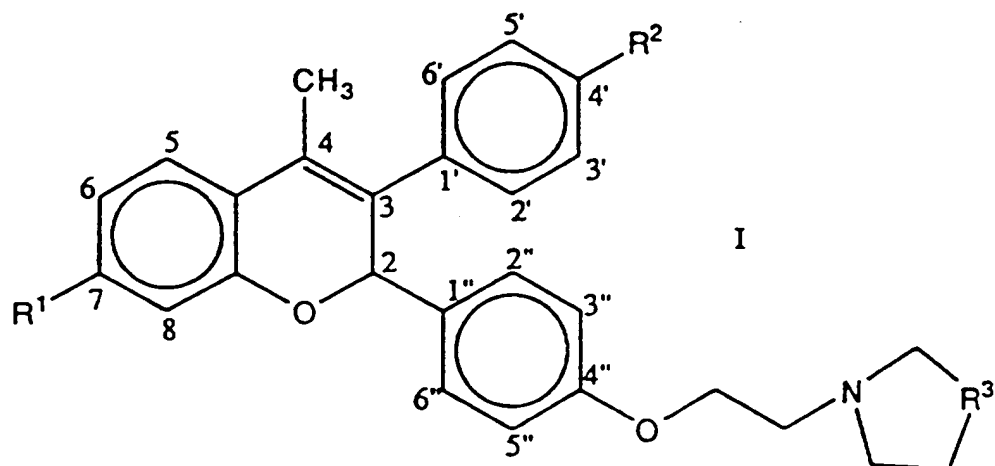
In another embodiment, the invention provides a compound or pharmaceutically acceptable further salt thereof, said compound having the molecular structure:



wherein A^- is an anion of a pharmaceutically acceptable acid;
 wherein R^1 and R^2 are independently selected from the group consisting of hydroxyl and a moiety convertible *in vivo* to hydroxyl;
 and
 wherein R^3 is $-CH_2-$ or $-CH_2CH_2-$.

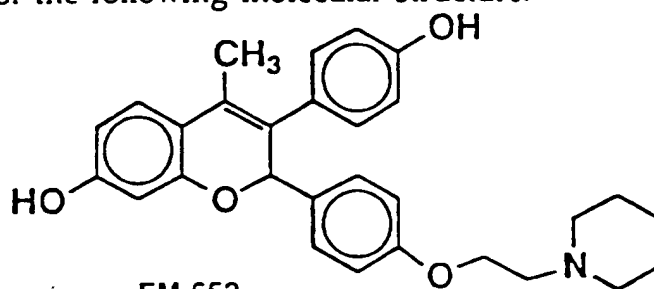
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In another embodiment, the invention provides a compound or pharmaceutically acceptable salt thereof, said inhibitor having the molecular structure:



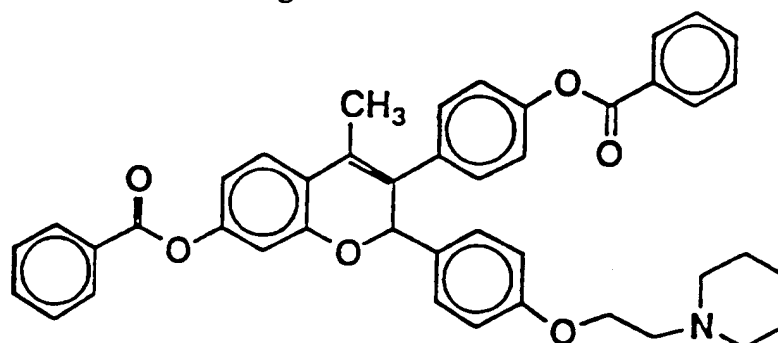
wherein R^3 is $-\text{CH}_2-$ or $-\text{CH}_2\text{CH}_2-$; and wherein at least one of R^1 or R^2 is a moiety convertible *in vivo* to hydroxyl.

In an other embodiment, the invention provides an optically active compound of the following molecular structure:



or a pharmaceutically acceptable salt thereof.

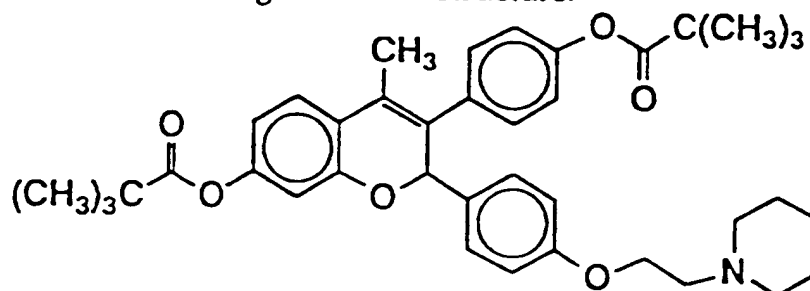
In an other embodiment, the invention provides an optically active compound of the following molecular structure:



EM-661

or a pharmaceutically acceptable salt thereof.

In an other embodiment, the invention provides an optically active compound of the following molecular structure:



EM-800

or a pharmaceutically acceptable salt thereof.

In an other embodiment, any of the compounds discussed herein are formulated together with a pharmaceutically acceptable diluent or carrier as pharmaceutical compositions containing the active compounds of the invention.

In an other embodiment, any of the compounds or pharmaceutical compositions of the invention are administered to patients as a method of treating breast cancer, endometrial cancer or other estrogen sensitive disease whose onset or progress is caused or enhanced by estrogen activity.

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A "moiety converted *in vivo* into hydroxyl" is a moiety which is cleaved and replaced by a hydroxyl group or the corresponding anion by chemical or enzymatic processes of the body. Many such groups are known in the art (see e.g. Textbook of drug Basics and Development; (Edited by P. Krogrgaard-Garsen and H. Bundgaard), Harwood Academic Publishers, GmfH, Chur, Switzerland, 1991, especially p. 154). Non limiting examples of such groups are alkyloxy, alkenyloxy, aryloxy, alkylcarboxyl, alkoxy-carboxyl, dialkylaminocarboxyl and silyloxy which (when positioned as shown in the compounds of the invention) are converted to hydroxyl.

Prodrugs of the racemic version of EM-343 ((±)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran) and especially the dextrorotatory enantiomeric species of EM-343 designated herein as "EM-652", ((+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran) are preferred, although the invention is not limited to these species.

The invention contemplates salts (including complex salts) and prodrug forms of compounds discussed herein. Except where specified to the contrary, the following conventions apply to molecular structures and formulae set forth herein. Substituents may have either R or S stereochemistry. Any moiety of more than two atoms may be straight- or branched-chain unless otherwise specified.

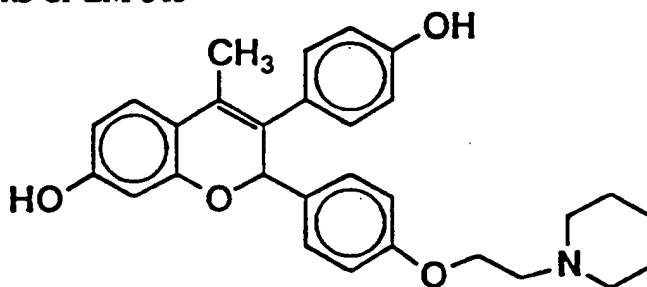
The compounds discussed herein may exist either as racemic mixtures or optically active species except when otherwise specified. The term "anti-estrogen", when used herein to describe the compounds of the invention, is not intended to imply that the compounds do not provide other beneficial functions besides antagonistic activity (e.g., inhibition of enzymes as discussed above), and the term also includes both biologically active compounds and prodrug forms thereof that are convertible *in vivo* to the biologically active species.

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Without intending to be bound by theory, it is believed that the novel compounds and pharmaceutical compositions of the invention are useful in the treatment of estrogen-related diseases because of their ability to inhibit activation of the estrogen receptor. It is believed that active forms of the compounds of the invention reduce activation of estrogen receptors by a variety of mechanisms. One likely mechanism is an "antiestrogenic" function wherein the compounds of the invention bind estrogen receptors and block access to those receptors by estrogens. It is also believed that the compounds of the invention substantially lack inherent estrogenic activity. In other words, it is believed that the compounds of the invention have little, if any, inherent ability to activate estrogen receptors to which they bind, and are not easily converted *in vivo* to compounds having significant inherent estrogenic activity. Another mechanism by which many compounds of the invention may function is by inhibiting the action of enzymes which produce sex steroids or their precursors. Examples of such enzymes which may be inhibited by the compounds of the invention include but are not limited to aromatase, 17 β -hydroxysteroid dehydrogenase, 3 β -hydroxysteroid dehydrogenase and the like.

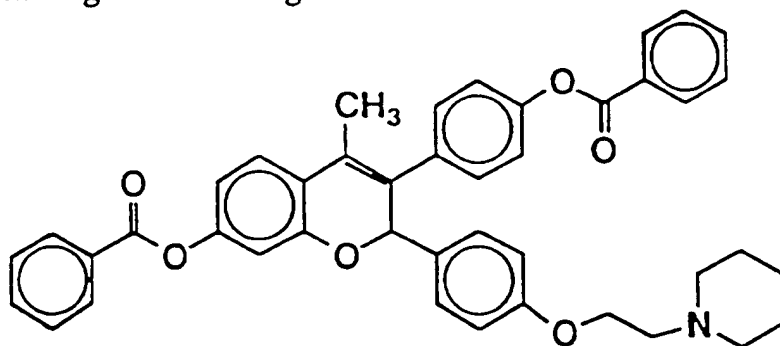
BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 illustrates the comparative inhibitory activity of increasing concentrations of EM-343



and its dextrogyric enantiomer EM-652 on estradiol-induced cell proliferation in ZR-75-1 human breast cancer cells. The respective IC₅₀ values are calculated at 2.4×10^{-10} M for EM-343 and 1.1×10^{-10} M for EM-652 thus indicating a 2-fold higher activity for EM-652. As used herein, the term "EM-343" (except where specifically described as a racemic mixture) includes any enantiomer having the molecular structure set forth above and includes mixtures thereof including the racemic mixture. The terms "EM-651" and "EM-652" are reserved for optically active versions of EM-343 enhanced in the concentration of the levorotatory or dextrorotatory enantiomer, respectively.

Figure 2 illustrates the comparative inhibitory activity of increasing concentrations of a racemic version of EM-612, the dibenzoate of EM-343 having the following structure:

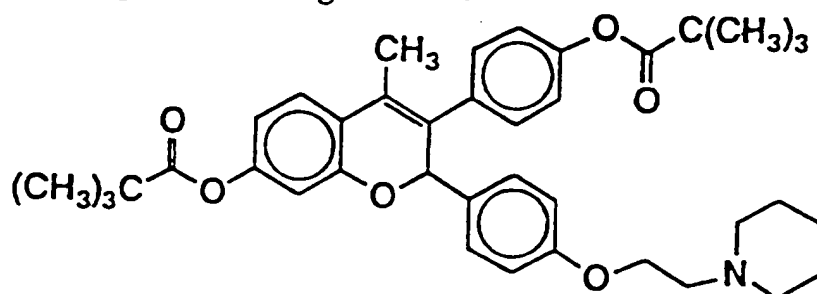


versus EM-661 (optically active and enriched in the dextrogyric enantiomer of EM-612), and EM-658 (optically active and enriched in the levogyric enantiomer of EM-612) on estradiol-induced cell

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proliferation in ZR-75-1 human breast cancer cells. The respective IC_{50} values are calculated at $5.76 \times 10^{-10} M$ for EM-612, $4.37 \times 10^{-10} M$ for EM-661 and $3.01 \times 10^{-8} M$ for EM-658, thus indicating a 69-fold higher activity for the dextrogyric enantiomer EM-661 compared to the levogyric enantiomer EM-658.

Figure 3 illustrates the comparative inhibitory activity of increasing concentrations of the racemic version of EM-762, the dipivalate of EM-343 having the following structure:

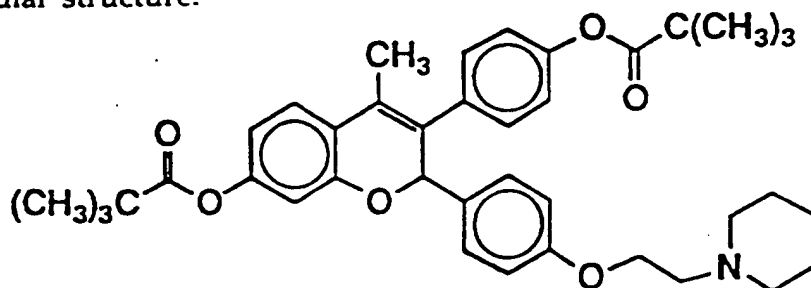


versus EM-800 (optically active and enriched the dextrogyric enantiomer of EM-762, and EM-776 (optically active and enriched in the levogyric enantiomer of EM-762) on estradiol-induced cell proliferation in ZR-75-1 human breast cancer cells. The respective IC_{50} values are calculated at $6.47 \times 10^{-10} M$ for EM-762, $4.37 \times 10^{-10} M$ for EM-800, and $1.9 \times 10^{-8} M$ for EM-776, thus indicating a 43-fold higher activity for the dextrogyric enantiomer EM-800 compared to the levogyric enantiomer EM-776.

Figure 4 likewise illustrates the effect of racemic EM-343 versus its levogyric enantiomer EM-651 and its dextrogyric enantiomer EM-652, administered once daily in the indicated manner and dosage, on uterine weight (mg) in adult female ovariectomized Balb/C mice treated for 9 days (from day 3 to the day 11 after ovariectomy) in the indicated presence or absence of simultaneous treatment with estrone ($0.06 \mu g$, s.c., twice daily, from day 6 to day 11 after ovariectomy). Estrone is a precursor of the potent estrogen estradiol. The data presented is therefore indicative of the compound's ability to block estrogen receptors (i.e., act as an antiestrogen), and perhaps is also

indicative of the compound's ability to inhibit conversion of estrone to estradiol.

Figure 5 illustrates the effect of the indicated doses of the racemic version of EM-762, a dipivalate of EM-343 having the following molecular structure:



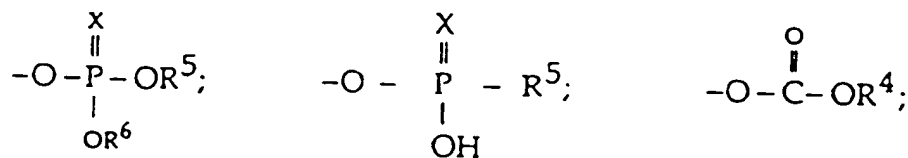
versus its levogyric enantiomer EM-776 and its dextrogyric enantiomer EM-800 orally administered once daily on uterine weight (mg) in adult female ovariectomized Balb/C mice treated for 9 days (from day 3 to day 11) after ovariectomy in the indicated presence or absence of simultaneous treatment with estrone (0.06 μ g, s.c., twice daily, from day 6 to day 11 after ovariectomy).

The invention is further illustrated by the detailed description of preferred embodiments which are set forth below by way of illustration only. The invention is not limited to these preferred embodiments.

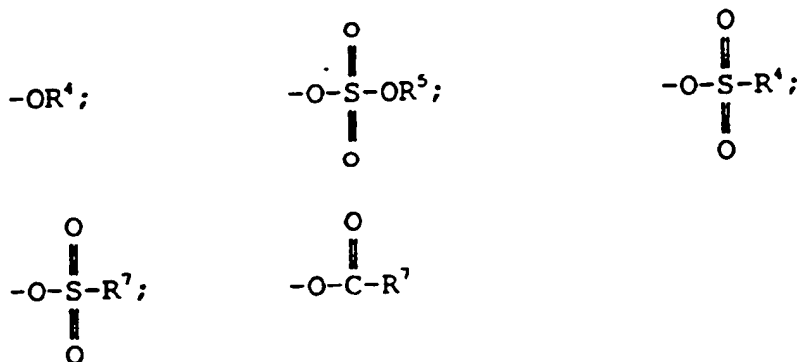
DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Preferred prodrugs of the invention include those wherein at least one of the hydroxy substituents of the benzopyran phenyl groups of the active species (e.g., the hydroxyl groups of EM-343 or of its dextrorotatory enantiomer, EM-652) is replaced with a substituent that is converted *in vivo* to hydroxyl. Numerous such moieties convertible to hydroxyl *in vivo* are known in the art (see page 154 of Bundgaard, H., "Design and Application of Prodrugs," A Textbook of Drug Design & Development, Bundgaard & Krogsgaard-Larsen, Ed., (Harwood Academic Publishers GmbH, Chur, Switzerland), 1991. Prodrugs have now been developed by applicants which (1) have good crystallinity and are therefore easier to synthesize and purify; (2) have good shelf stability yet sufficiently unstable *in vivo* to desirably be converted to a preferred active compound; (3) good bioavailability (e.g. ability to pass through membranes or otherwise reach desired locations after administration); and (4) low toxicity of metabolites.

It has now been discovered by applicants that the prodrug forms which provide the best combination of good results under the foregoing parameters are prodrugs wherein one or more of the foregoing of the hydroxyl groups of the active compounds are replaced, in the prodrug form, by acyloxy groups, preferably aliphatic or aromatic acyloxy, and most preferably a hindered (e.g. branched or alicyclic) aliphatic acyloxy, especially pivaloyloxy. In other embodiments, a hydroxyl substituent of an active species may be replaced by *inter alia* a function selected from the group consisting of:



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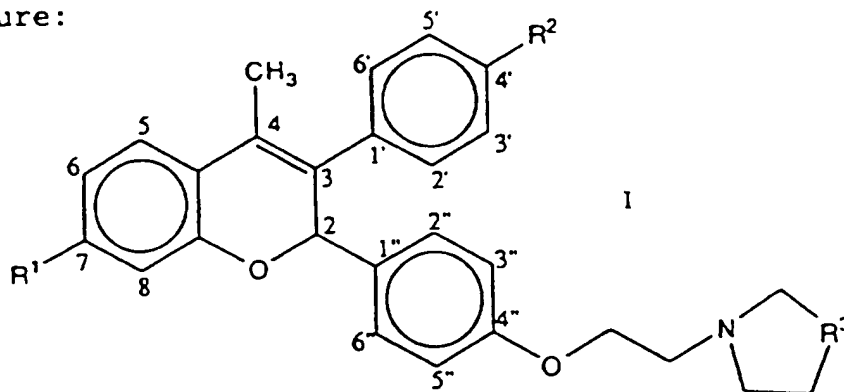
wherein X is sulfur or oxygen;

R^4 is selected from the group consisting of alkyl, alkenyl, alkynyl, and aryl;

R^5 and R^6 are independently selected from the group consisting of hydrogen, alkyl, alkenyl, alkynyl, aryl and a cation; and

R^7 is selected from the group consisting of amino, alkylamino, aminoalkyl, and alkylsulfanyl.

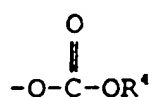
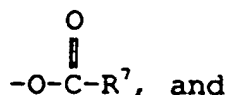
In one embodiment, the invention provides a compound or pharmaceutically acceptable salt thereof (with or without diluent or carrier), said compound having the molecular structure:



SUBSTITUTE SHEET (RULE 26)

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wherein R^3 is $-CH_2-$ or $-CH_2CH_2-$; and wherein R^1 and R^2 are independently selected from the group consisting of hydroxy, acyloxy,



(R^4 being alkyl, alkenyl, alkynyl, or aryl; and R^7 being amino, alkylamino, aminoalkyl, or alkylsulfanyl), and wherein at least one of R^1 or R^2 is not hydroxy.

When the absolute configuration of molecular structures discussed herein is not specified, those molecular structures may include one or more stereoisomers resulting from any chiral centers present, may include racemic mixtures, or may be optically active. It has now been found by the inventors that certain enantiomers of the compounds of the invention are more effective than others in the treatment of estrogen-related diseases, and in desirably inhibiting estrogen receptor activation. The present invention contemplates improving effectiveness by selectively enhancing the concentration of the more potent enantiomers relative to the less potent enantiomers, and by

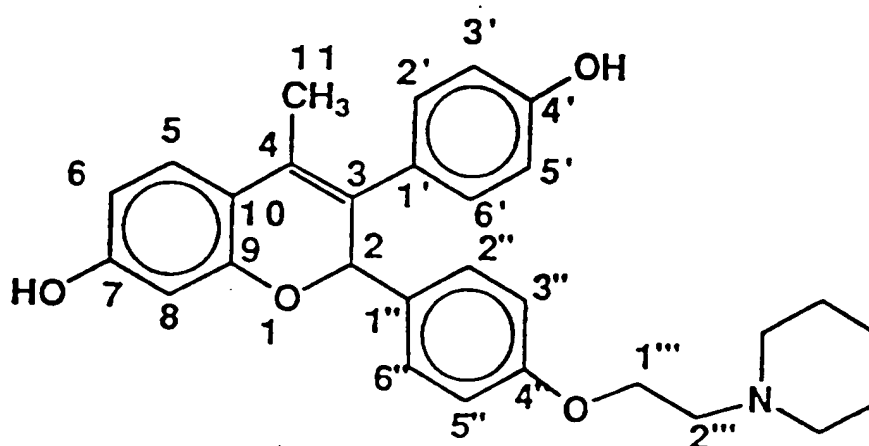
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thus providing optically active products for use in the treatment of estrogen-related diseases. In preferred embodiments, optically active antiestrogens of the invention comprise at least 90% of the more potent enantiomers, and are preferably substantially pure in that enantiomer.

All of the compounds discussed herein have a chiral center at their number two carbon. It has been found that the most potent

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stereoisomers among the antiestrogens of the invention are those that have the same absolute configuration at their chiral number two carbon as does EM-652, the dextrorotatory enantiomer of the following antiestrogen:



(+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran.

Preferred stereoisomers always have the same absolute configuration at their number two carbons as EM-652, but may not necessarily be dextrorotatory when a second chiral center appears somewhere else in their molecular structure. However, where there is only a single chiral center, the preferred enantiomer will be dextrorotatory. Preferred prodrug forms that include a second chiral center in a part of the molecular structure that is removed *in vivo* still have the same preferred absolute configuration at carbon two as has EM-652. Thus, the active forms to which the prodrugs convert *in vivo* will not include the second chiral center and will be dextrorotatory (even in instances where the prodrug form, due to its temporary second chiral center, might be levorotatory). To verify that a particular optically active species is of the preferred absolute configuration, the species' rotation of a plane of polarized light may be determined by techniques well known in the art. Where there are other chiral centers in a prodrug form of the invention, the prodrugs should first be converted

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to the active species by a mild technique known in the art not to racemize or invert the remaining chiral center of the active species (see e.g. Example 8), or otherwise freed of chiral centers other than carbon two, before measuring the rotation of polarized light by the resulting active compound. If that rotation indicates a dextrorotatory active compound (following removal of any second chiral center that may have existed on the prodrug form), then both the prodrug form and the resultant active form are in the preferred absolute configuration at carbon 2.

Compounds of the invention include a nitrogen hetero ring. In some but not all embodiments, salts are contemplated wherein the nitrogen of the hetero-ring is a charged quaternary nitrogen associated with a pharmaceutically acceptable acid anion. The invention also contemplates complex salts wherein the nitrogen of the hetero ring is not the only charged "salt" position in the overall molecular structure. Preferred embodiments are optically active and have EM-652's absolute configuration at carbon 2 (verifiable by extracting the salt under basic conditions, thus arriving at a free base with only one chiral center at carbon 2 whose absolute stereochemistry can then be verified by checking for the desired dextrorotatory optical activity).

When administered systemically, preferred uses of the pharmaceutical compositions and compounds of the invention include but are not limited to treatment of breast cancer, endometrial cancer, uterine cancer, ovarian cancer, endometriosis, uterine fibroma, precocious puberty and benign prostatic hyperplasia. Other estrogen-sensitive diseases whose onset or progress is aided by estrogen activity may respond favorably to treatment in accordance with the invention.

Especially during the early course of treatment, it is preferred to take occasional blood samples and to alter dosage as necessary to maintain serum concentration of the active compound of the invention or sum of the active compounds (where more than one is administered)

between about 0.2 $\mu\text{g/ml}$ and 10 $\mu\text{g/ml}$. The attending clinician may elect to alter this target concentration depending upon observed patient response.

Compounds administered in accordance with the invention are preferably administered in a dosage range between 0.01 to 10 mg/kg of body weight per day (preferably 0.05 to 1.0 mg/kg), with 5 mg per day, especially 10 mg per day, in two equally divided doses being preferred for a person of average body weight when orally administered, or in a dosage range between 0.003 to 3.0 mg/kg of body weight per day (preferably 0.015 to 0.3 mg/ml), with 1.5 mg per day, especially 3.0 mg per day, in two equally divided doses being preferred for a person of average body weight when parentally administered (i.e. intramuscular, subcutaneous or percutaneous administration). Preferably the compounds are administered together with a pharmaceutically acceptable diluent or carrier as described below.

Preferred pharmaceutical compositions comprise therapeutically effective amounts of at least one of the compounds discussed herein wherein a pharmaceutically acceptable diluent or carrier is included with the active compound(s). The concentration of the active compound (which term includes the prodrugs discussed herein) in said diluent or carrier will vary in accordance with known techniques depending upon the manner in which the pharmaceutical composition is to be administered.

A composition suitable for oral administration may preferably include at least one inhibitor of sex steroid activity described herein wherein the total concentration of all such inhibitors in said pharmaceutical composition is from about 0.2% to about 95% of the composition (by weight relative to the total), and preferably from about 1% to about 10%. A pharmaceutically acceptable diluent, for example, starch or lactose with or without tartrazine, is preferably included.

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When prepared for parenteral injection, an inhibitor of sex steroid activity is preferably added at a concentration between about 0.5 mg/ml and about 100 mg/ml (preferably about 1 mg/ml to about 5 mg/ml) into a carrier preferably comprising at least one of saline, water, aqueous ethanol, aqueous dimethylsulfoxide, and oil.

A composition suitable for continuous parenteral administration preferably contains a carrier and an antiestrogen in accordance with the invention at a concentration sufficient to introduce from about 0.5 mg to about 500 (preferably 2.5 to 50) mg of the antiestrogen per 50 kg of body weight per day at the volume flow rate used. The volume flow should thus vary with the concentration to achieve the desired result. At higher concentrations, less volume flow is needed and at lower concentrations, more.

In certain alternative embodiments, the pharmaceutical composition of the invention may be formulated for sustained release in accordance with known techniques. These sustained release formulations are preferably prepared in an appropriate manner for either oral, intramuscular, or subcutaneous administration. The compounds may also be administered by transdermal patch in accordance with known techniques. These sustained release formulations, in accordance with the invention, must be formulated to introduce from about 0.5 to 500 mg (preferably 2.5 to 50 mg) of the antiestrogen per 50 kg of body weight per day.

Set forth below are some flow charts, descriptions and illustrations of a number of preferred synthesis schemes for certain preferred compounds in accordance with the invention. The steps set forth below are set forth merely by way of example. Those of skill in the art will readily recognize alternative synthetic pathways and variations capable of producing a variety of compounds useful in accordance with the invention.

EXAMPLES OF SYNTHESSES OF PREFERRED SEX STEROID ACTIVITY INHIBITORS

Instrumentation

The IR spectra herein were taken on a Perkin-Elmer 1600 Series FT-IR spectrophotometer. Proton NMR spectra were recorded on a Bruker AC-F 300 instrument. The following abbreviations have been used: s, singlet; d, doublet; dd, doublet of doublet; t, triplet; q, quadruplet; and m, multiplet. The chemical shifts (δ) were referenced to chloroform (7.26 ppm for ^1H and 77.00 ppm for ^{13}C) and were expressed in ppm. Optical rotations were measured at room temperature on a Jasco DIP 360 polarimeter. Mass spectra (MS) were obtained on a V.G. Micromass 16F machine. Thin-layer chromatography (TLC) was performed on 0.25 mm Kieselgel 60F254 plates (E. Merck, Darmstadt, FRG). For flash chromatography, Merck-Kieselgel 60 (230-400 mesh A.S.T.M.) was used. Unless otherwise noted, starting material and reactant were obtained commercially and were used as such or purified by standard means. All solvents and reactants purified and dried were stored under argon. Anhydrous reactions were performed under an inert atmosphere, the set-up assembled and cooled under argon. Organic solutions were dried over magnesium sulfate, evaporated on a rotatory evaporator and under reduced pressure.

LIST OF ABBREVIATIONS

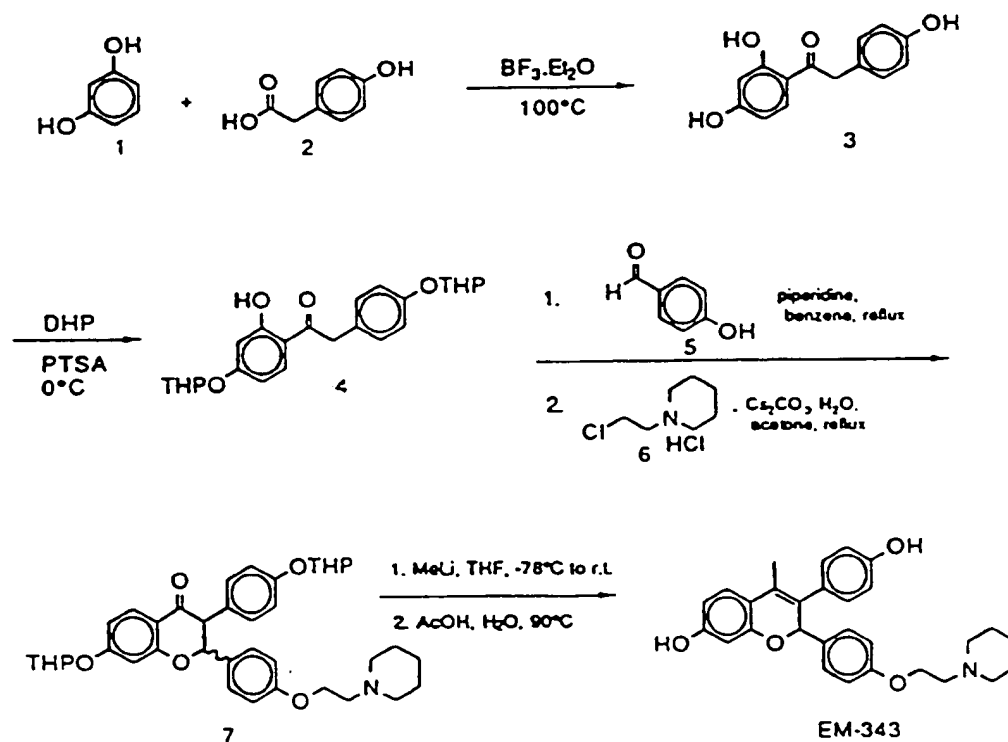
DHP	3,4-dihydro-2H-pyran
EDTA	Ethylenediaminetetraacetic acid
HPLC	High pressure liquid chromatography
PTSA	p-toluenesulfonic acid
THF	Tetrahydrofuran
THP	Tetrahydropyranyl
TMS	Tetramethylsilyl

EXAMPLE 1

Synthesis of 7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran (EM-343)

SYNTHESIS A (This synthesis is described below in Scheme 1)

SCHEME 1



The foregoing synthesis was carried out as follows:

Triphenol 3

A suspension of resorcinol 1 (89.2 g, 0.810 mol) and acid 2 (135.4 g, 0.890 mol) (both compounds are available from Aldrich Chemical Company Inc., Milwaukee, Wis.) in boron trifluoride etherate (300 mL) and toluene (240 mL) was heated at 100°C for 3 h and then allowed to cool to room temperature. The resulting suspension was stirred overnight with 12% aqueous sodium acetate (400 mL). The resulting precipitate

was filtered, washed with distilled water (2 x 1L) and 12% aqueous sodium acetate (400 mL). The solid was then stirred with 12% aqueous sodium acetate (1.2 L) overnight. The precipitate was filtered, washed with distilled water (500 mL) and recrystallized (ethanol:water; 0.75:3 L) to yield the triphenol 3 (160.2 g, 81%) which was dried for one week under vacuo (mp. 180-185°C).

Ditetrahydropyranyl ether 4

A suspension of triphenol 3 (164 g, 0.672 mol) in 3,4-dihydro-2H-pyran (600 mL) (available from Aldrich Chemical Company Inc., Milwaukee, Wis.) was treated with p-toluenesulfonic acid monohydrate (2 x 10 mg) at 0°C. The reaction mixture was stirred for 1.5 h at 0°C and then for 1 h after removing the ice bath (the reaction was monitored by TLC; p-toluenesulfonic acid monohydrate was added until starting material and monotetrahydropyranyl ether had disappeared). The mixture was then treated with saturated sodium bicarbonate (250 mL) and ethyl acetate (1 L). The organic phase was washed with saturated sodium bicarbonate (250 mL) and brine (250 mL), dried over magnesium sulfate and evaporated under reduced pressure. The crude compound was triturated with hexanes (2 L) for 3 h with stirring. The resulting suspension was left to stand at 0°C for 5 h and then at -20°C for 18 h. The solid was filtered and treated again with hexanes (1 L) with stirring for 1 h to give compound 4 which was filtered and dried (190 g, 69%), mp 109-112°C: ¹H-NMR δ (300 MHz: CDCl₃), 1.5-2.1 (12H, m, O-CH-CH₂-CH₂-CH₂-CH₂-O), 3.55-3.65 (2H, m, O-CH-CH₂-CH₂-CH₂-CH₂-O), 3.75-3.95 (2H, m, O-CH-CH₂-CH₂-CH₂-CH₂-O), 4.16 (2H, s, Ph-CH₂-C=O), 5.40 (1H, t, J=3Hz, O-CH-CH₂-CH₂-CH₂-CH₂-O), 5.49 (1H, t, J=3Hz, O-CH-CH₂-CH₂-CH₂-CH₂-O), 6.55 (1H, dd, J=2.5Hz and 8.5Hz, CH phenyl), 6.61 (1H, d, J=2.5Hz, CH phenyl), 7.03 and 7.17 (2H, AB system, J=8.5Hz, CH phenyl), 7.77 (1H, d, J=8.5Hz, CH phenyl), 12.60 (1H, s, Ph OH).

Amine 7

A solution of ditetrahydropyranyl ether 4 (150 g, 0.364 mol), 4-hydroxybenzaldehyde 5 (46 g, 0.377 mol, available from Aldrich

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Chemical Company Inc., Milwaukee, Wis.) (4-hydroxybenzaldehyde was treated with charcoal and recrystallized with distilled water) and piperidine (11 mL) in benzene (3.7 L) was stirred and refluxed with a Dean-Stark apparatus for 60h. The solvent was removed under reduced pressure. The crude intermediates, 1-(2-chloroethyl)piperidine monohydrochloride 6 (80 g, 0.435 mol), cesium carbonate (282 g, 0.866 mol) and distilled water (50 mL) in acetone (3.7 L) were mechanically stirred and refluxed for 19 h, and then cooled to room temperature. The mixture was filtered and washed with acetone (100 mL). The filtrate was then removed under reduced pressure to give the residue which was purified by flash chromatography on silica gel (10 L) (ethyl acetate then ethyl acetate: methanol; 9:1) to yield compound 7 (148 g, 65%).

EM-343

To a solution of amine 7 (200 g, 0.319 mol) in dry tetrahydrofuran (3 L) was added methyllithium (1.4M solution in ether, 685 mL, 0.959 mol, available from Aldrich Chemical Company Inc., Milwaukee, Wis.) at -78°C for 45 min under argon. The cold bath was removed and the reaction mixture was allowed to warm to room temperature over a period of 3 h. The mixture was again cooled to -78°C, and treated with saturated ammonium chloride (1 L). The aqueous solution was extracted with ethyl acetate (2 x 1 L). The combined organic phase was washed with brine (1 L), dried over magnesium sulfate and evaporated under reduced pressure. The residue was separated in two portions and treated as follows: The residue was dissolved in a mixture of acetic acid (1.6 L) and distilled water (0.2 L) and heated at 90°C for 30 min under a stream of argon after which it was cooled to room temperature, evaporated under reduced pressure to give the residue which was basified with 15% aqueous sodium carbonate (900 mL). Decantation gave the crude product which was then stirred with a mixture of 15% aqueous sodium carbonate (300 mL) and ethyl acetate (500 mL) for 30 min. The aqueous phase was separated and extracted with ethyl acetate (500 mL). The combined organic phase was washed

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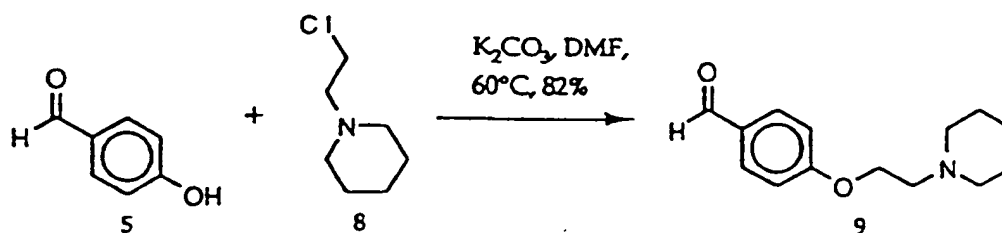
twice with 15% aqueous sodium carbonate (300 mL) and brine (500 mL), dried over magnesium sulfate and evaporated under reduced pressure to give the product which was purified by flash chromatography on silica gel (6 L) (dichloromethane: ethanol; 9:1) to yield EM-343 (7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran) (44 g, 60%): ^1H NMR δ (300MHz: CD_3OD), 1.46 (2H, m, cyclo- $\text{N-CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2$), 1.60 (4H, m, cyclo- $\text{N-CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2$), 2.02 (3H, s, $\text{CH}_3\text{-C=C}$), 2.56 (4H, m, cyclo- $\text{N-CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2\text{-CH}_2$), 2.76 (2H, t, $J=5\text{Hz}$, $\text{O-CH}_2\text{-CH}_2\text{-N}$), 4.06 (2H, t, $J=5\text{Hz}$, $\text{O-CH}_2\text{-CH}_2\text{-N}$), 5.77 (1H, s, O-CH-Ph), 6.12 (1H, d, $J=2.5\text{Hz}$, CH Phenyl), 6.35 (1H, dd, $J=2.5\text{Hz}$, 8Hz, CH Phenyl), 6.70 (2H, d, $J=8.5\text{Hz}$, CH Phenyl), 6.77 (2H, d, $J=8.5\text{Hz}$, CH Phenyl), 6.98 (2H, d, $J=8.5\text{Hz}$, CH Phenyl), 7.12 (1H, d, $J=8\text{Hz}$, CH Phenyl), 7.19 (2H, d, $J=8.5\text{Hz}$, CH Phenyl). ^{13}C NMR δ (75 MHz, CD_3OD), 160.0, 159.3, 157.5, 154.6, 133.2, 131.6, 130.5, 125.8, 118.7, 116.1, 115.2, 109.2, 104.5, 81.5, 66.1, 58.8, 55.8, 26.3, 24.9, and 14.9; IR (CHCl_3) ν_{max} cm^{-1} : 3330, 1607, 1508 and 1231. Mass Spectroscopy: M^+ 457.

SYNTHESIS B, An alternative synthesis of EM-343 (This synthesis is described in Schemes 2 and 3 below)

The foregoing synthesis was carried out as follows:

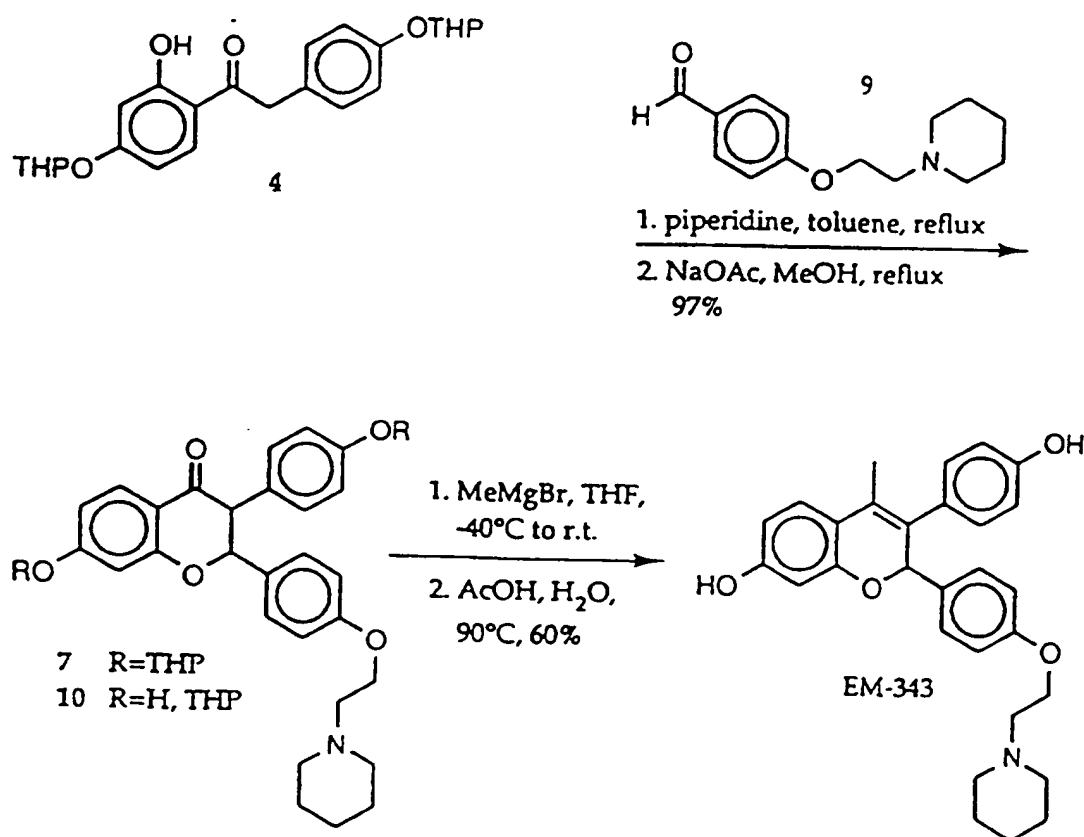
Aldehyde 9

This preparation is reported below in Scheme 2.



A suspension of 4-hydroxybenzaldehyde 5 (10.0 g, 0.0819 mol), potassium carbonate (22.6 g, 0.164 mol), and 1-(2-chloroethyl)piperidine 8 (18.1 g, 0.123 mol) prepared in 65% yield from 100 g of 1-(2-chloroethyl)piperidine monohydrochloride 6 in anhydrous DMF (40 mL) was heated at $60^\circ C$ for 16 h. The reaction mixture was allowed to cool to room temperature, poured into distilled water (200 mL), and extracted with ethyl acetate (3 x 150 mL). The combined organic phase was washed with saturated sodium bicarbonate (2 x 100 mL) and brine (3 x 100 mL) and dried over magnesium sulfate. The crude oil (18 g) was distilled under vacuum [lit (Hugues et al., J. Med. Chem. 7, 511, 1964); bp $147-148^\circ C$ (0.05 mm)] to yield a yellow oil (15.7 g, 82%), which became orange after standing.

SCHEME 3



Mixture of amines 7 and 10 (This preparation is reported above in Scheme 3)

A solution of ditetrahydropyranyl ether 4 (5.00 g, 0.0121 mol), aldehyde 9 (2.92 g, 0.0125 mol), and piperidine (0.36 mL, 0.0036 mol) in toluene (120 mL) was stirred and refluxed with a Dean-Stark apparatus for 48 h under argon. The solvent was removed under reduced pressure. The crude intermediates were dissolved in methanol (400 mL), treated with sodium acetate (49 g, 0.60 mol), stirred and refluxed for 18 h, and then cooled to room temperature. The solvent was removed under reduced pressure. The mixture was treated with ethyl acetate (500 mL) and distilled water (500 mL). The aqueous phase was extracted with ethyl acetate (2 x 100 mL), and the combined organic phase was washed with distilled water (2 x 100 mL), dried over magnesium sulfate, and evaporated under reduced pressure. The crude products were purified

by a flash chromatography on silica gel (ethyl acetate then ethyl acetate: methanol; 9:1) to yield a mixture of amines 7 and 10 (6.8 g, 97%) (mp 78-85°C).

EM-343 (This preparation is reported above in Scheme 3)

To a solution of amines 7 and 10 (73.0 g, 126 mmol) in dry tetrahydrofuran (1.5 L) was added at -40°C for 5 min under argon a methylmagnesium bromide solution (3.0 M in ether, 210 mL, 630 mmol) (light precipitate formation). The cold bath was removed and the reaction mixture allowed to warm to room temperature over a period of 3 hours. The mixture was again cooled at -40°C and treated with saturated ammonium chloride (1 L) and distilled water (500 mL). The aqueous solution was extracted with ethyl acetate (2 x 1 L). The combined organic phase was washed with brine (1 L), dried over magnesium sulfate, and evaporated under reduced pressure. The residue was dissolved in a mixture of acetic acid (1.05 L) and distilled water (117 mL) and heated from 23°C to 80°C in 45 min under a stream of argon. The mixture was then cooled at room temperature and evaporated under reduced pressure (one quarter of initial volume) to give the residue, which was treated with saturated aqueous sodium carbonate (550 mL) (gum formation). Decantation gave the crude product, which was then stirred with a mixture of saturated aqueous sodium carbonate (400 mL) and ethyl acetate (600 mL) for 15 min until complete dissolution. The aqueous phase was separated and extracted with ethyl acetate (500 mL). The combined organic phase was washed twice with saturated aqueous sodium carbonate (200 mL) and brine (300 mL), dried over magnesium sulfate, and evaporated under reduced pressure to give the product, which was purified by flash chromatography on silica gel (dichloromethane: ethanol; 9:1) to afford EM-343 in 62.5% yield.

EXAMPLE 2

Isolation of (+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran (EM-652).

The separation of enantiomers of EM-343 (209 g) (see Scheme 4 below) was performed in several runs in 10 x 50 cm Daicel Chiralpak® ADTM column (available from Chiral Technologies, Inc., Extons, P.A.) at room temperature. The eluent was hexane/ethanol/diethylamine: 80/20/0.02 (by volume). The final products were dried by evaporation at 40°C under vacuum. The enantiomeric purity was checked by analytical HPLC using Daicel Chiralcel ADTM column (available from Chiral Technologies, Inc., Extons, P.A.) at room temperature and UV detection at 254 nm. The eluent was hexane/ethanol/diethylamine: 80/20/0.2, at flow rate of 1.0 mL/min. In order of elution was obtained:

Fraction 1 (first eluted fraction)

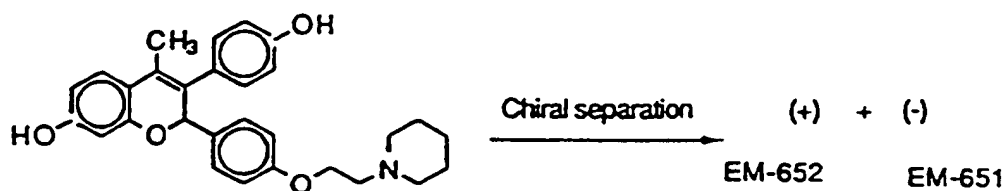
(+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran (EM-652) (92 g, 99.4% ee). ¹H NMR δ (300MHz: DMSO-d₆), 1.33 (2H, m, cyclo-N-CH₂-CH₂-CH₂-CH₂-CH₂), 1.44 (4H, m, cyclo-N-CH₂-CH₂-CH₂-CH₂-CH₂-), 2.00 (3H, s, CH₃-C=C), 2.35 (4H, m, cyclo-N-CH₂-CH₂-CH₂-CH₂-CH₂-), 2.56 (2H, t, J=5.8Hz, O-CH₂-CH₂-N), 3.94 (2H, t, J=5.8Hz, O-CH₂-CH₂-N), 5.87 (1H, s, O-CH-Ph), 6.06 (1H, d, J=2.4Hz, CH Phenyl), 6.31 (1H, dd, J=2.4Hz and 8.5Hz, CH Phenyl), 6.69 (2H, d, J=8.3 Hz, CH Phenyl), 6.77 (2H, d, J=8.6Hz, CH Phenyl), 7.04 (2H, d, J=8.5Hz, CH Phenyl), 7.09 (1H, d, J=8.5Hz, CH Phenyl), 7.17 (2H, d, J=8.6Hz, CH Phenyl); ¹³C NMR δ (75 MHz, DMSO-d₆), 158.4, 158.1, 156.3, 152.5, 131.0, 130.3, 129.3, 128.9, 128.2, 124.8, 124.4, 116.6, 115.0, 114.3, 108.1, 103.1, 78.7, 65.4, 57.3, 54.4, 30.6, 25.5 and 23.9; IR (CHCl₃) ν_{max} cm⁻¹: 3372, 1609, 1508 and 1238; [α]_D²⁸ +129° (c=1.46 THF).

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Fraction 2

(-)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran (EM-651) (96 g, 98.4% ee)
 $[\alpha]_{\text{D}}^{26} -127^{\circ}$ (c 1.08, THF).

SCHEME 4



Racemic EM-343

EXAMPLE 3

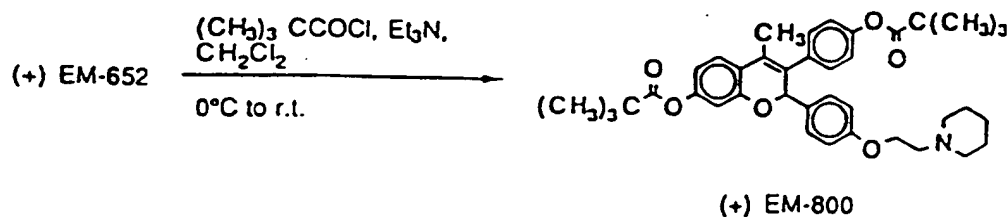
Separation of enantiomers of EM-343 by-chemical resolution.

A solution of (1S)-(+)-10-camphorsulfonic acid (466 mg, 2.00 mmol) in methanol (20 mL) was added to a solution of EM-343 (918 mg, 2.00 mmol) in methanol (5 mL). The obtained solution was allowed to stand at room temperature for one day and at -20°C for two days. Scratching was done from time to time to aid crystallization. Crystals were filtered, washed with a minimum of methanol, dried and specific rotation measured ($[\alpha]_{\text{D}}^{25} +41^{\circ}$, methanol) to give 507 mg of salt. Crystals were recrystallized one or two times if needed in a minimum of hot methanol, in the same condition as above, to give 100 mg of salt ($[\alpha]_{\text{D}}^{25} +99^{\circ}$, methanol). Mother liquors gave an extra 129 mg of salt ($[\alpha]_{\text{D}}^{25} +115^{\circ}$).

EXAMPLE 4

Synthesis of (+)-7-pivaloyloxy-3-(4'-pivaloyloxyphenyl)-4-methyl-2 (4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran (EM-800).

SCHEME 5



The foregoing synthesis is carried out as follows.

A solution of EM-652 (from Scheme 4) ((+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H benzopyran) (30.8g, 67.3 mmol) and triethylamine (23.3 mL, 0.168 mol) in dichloromethane (685 mL) was treated with trimethylacetyl chloride (18.1 mL, 0.147 mol, available from Aldrich Chemical Company Inc., Milwaukee, Wis.) at 0°C under argon. The cold bath was removed and the reaction mixture was allowed to warm to room temperature over a period of 2 h. The mixture was treated with saturated sodium bicarbonate (1 L). The aqueous solution was extracted with dichloromethane (2 x 1 L). The combined organic phase was dried over magnesium sulfate and evaporated under reduced pressure to give the product which was purified by flash chromatography on silica gel (3 L) (ethyl acetate:hexane 1:1 to ethyl acetate) to yield after recrystallization (isopropanol 2.5 L), EM-800 (37.6 g, 79%) m.p. 167-169°C, $[\alpha]_{D^{25}} +87.0^\circ$ (c=1.0, CH₂Cl₂); ¹H NMR δ (300 MHz: CDCl₃): 1.31 and 1.34 (18H, 2s, t-Bu), 1.42 (2H, m, cyclo-N-(CH₂)₂-CH₂-(CH₂)₂-), 1.58 (4H, m, cyclo-N-CH₂-CH₂-CH₂-CH₂-CH₂-), 2.07 (3H, s, CH₃), 2.47 (4H, t def, cyclo-N-CH₂-

(CH₂)₃-CH₂-), 2.72 (2H, t, J=6.0 Hz, -N-CH₂-CH₂-O-), 4.03 (2H, t, J=6.0 Hz, -N-CH₂-CH₂-O-), 5.85 (1H, s, OCH), 6.48 (1H, d, J=2.3 Hz, CH phenyl), 6.64 (1H, dd, J=2.2, 8.2 Hz, CH phenyl), 6.75 (2H, d, J=8.6 Hz, CH phenyl), 6.99 (2H, d, J=8.4 Hz, CH phenyl), 7.14 (2H, d, J=8.6 Hz, CH phenyl), 7.20 (2H, d, J=8.6 Hz, CH phenyl), 7.28 (1H, d, J=8.2 Hz, CH phenyl); ¹³C NMR δ (75 MHz: CDCl₃): 177.0, 176.7, 159.0, 152.8, 151.6, 150.1, 136.0, 130.8, 130.7, 130.2, 129.3, 125.8, 124.3, 122.1, 121.3, 114.5, 113.9, 109.9, 80.1, 77.2, 65.9, 57.9, 55.0, 39.1, 27.1, 26.0, 24.2, 14.7; IR (CHCl₃) ν_{max} cm⁻¹: 2938, 1746, 1608, 1508, 1125; anal. calcd for C₃₉H₄₇NO₆: C, 74.85; H, 7.57; N, 2.24; found: C, 74.67; H, 7.58; N, 2.34.

EXAMPLE 5

Synthesis of 7-pivaloyloxy-3-(4'-pivaloyloxy phenyl)-4-methyl-2-(4'' (2'''-piperidinoethoxy)phenyl)-2H-benzopyran (EM-762).

The procedure was the same as the synthesis of EM-800, described in Example 4, except that a racemic version of EM-343 was used instead of the optically pure version denoted EM-652.

EXAMPLE 6

Synthesis of 7-pivaloyloxy-3-(4'-pivaloyloxy phenyl)-4-methyl-2-(4'' (2'''-pyrrolidinoethoxy)phenyl)-2H-benzopyran (EM-810).

The procedure was the same as the synthesis of EM-762, described in Examples 1 and 5, except that 1-(2-chloroethyl)pyrrolidine monohydrochloride was used instead of compound 6.

EXAMPLE 7

Synthesis of (+)-7-acyloxy-3-(4'-acyloxyphenyl)- 4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran.

The procedure is the same as the synthesis of EM-800, described in Example 4, except that different acyl halides (chosen depending upon the desired 7 and 4'-substituents in the product) were used instead of trimethylacetyl chloride.

EXAMPLE 8

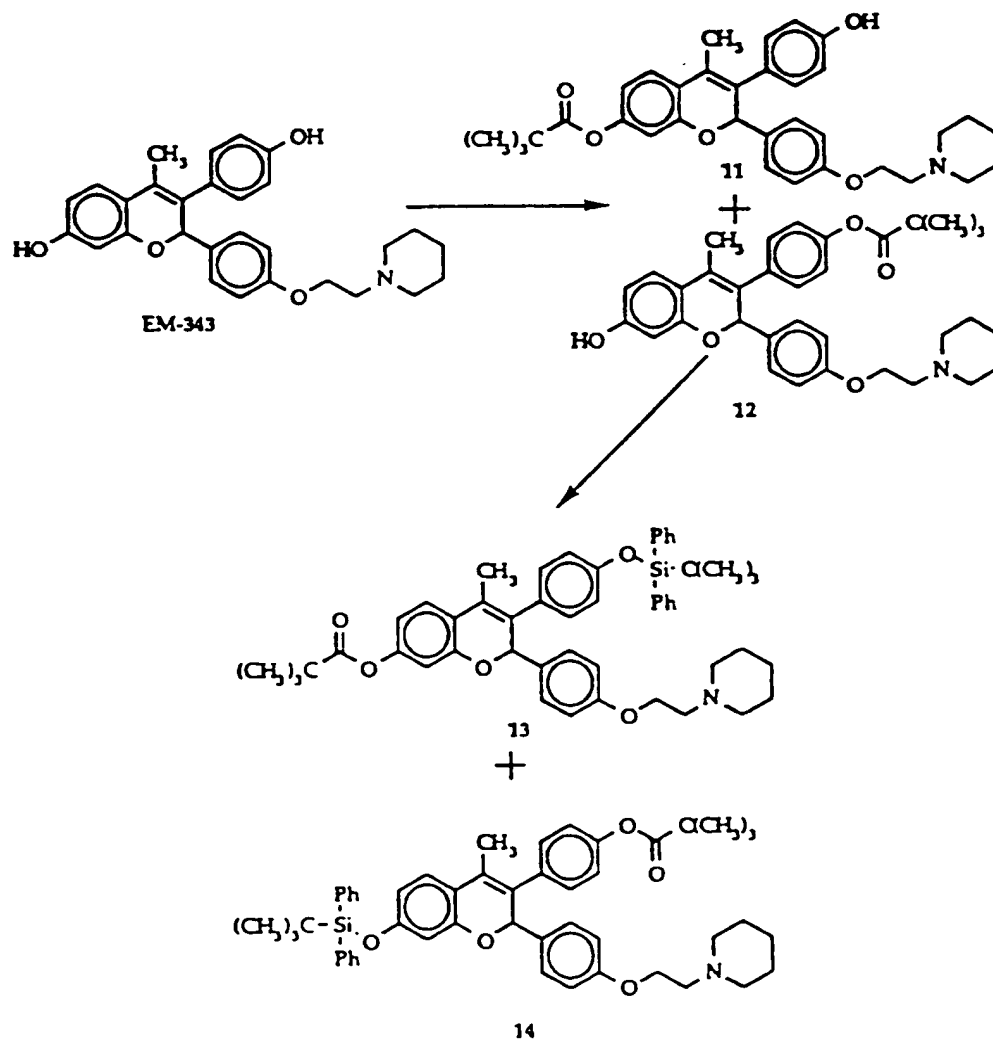
Transformation of EM-661 into EM-652. (An example of transforming a prodrug to its active form can, i.e. the form that results *in vivo*, and the active form can, thereafter, be tested, e.g. by polarimeter, for the proper optical rotation (+) indicative of the desirable absolute configuration at chiral carbon 2).

To a solution of EM-661 (22.5 mg, 0.034 mmol) in anhydrous THF (1.0 mL) was added at -78°C, under an argon atmosphere, a 1.5 M solution of methyl lithium in diethyl ether (0.155 mL, 0.24 mmol), and the mixture was stirred for 40 min.. The reaction mixture was then treated with saturated NH₄Cl (2 mL), allowed to warm to room temperature and treated with water (2 mL) and ethyl acetate (5 mL). The aqueous phase was extracted with ethyl acetate (2X5 mL) and combined organic phase was washed with brine, dried, filtered and evaporated to dryness. The residue was chromatographed on silica gel using mixtures of ethanol and methylene chloride (0:100 to 1:9) as eluent and EM-652 (15.5 mg) was obtained in 100% yield. Other carboxylic ester prodrugs may be transformed in an analogous manner.

EXAMPLE 9

Preparations of monopivalates of EM-343.

These preparations are described in Schemes 6 and 7.



Mixture of monopivalates of EM-343.

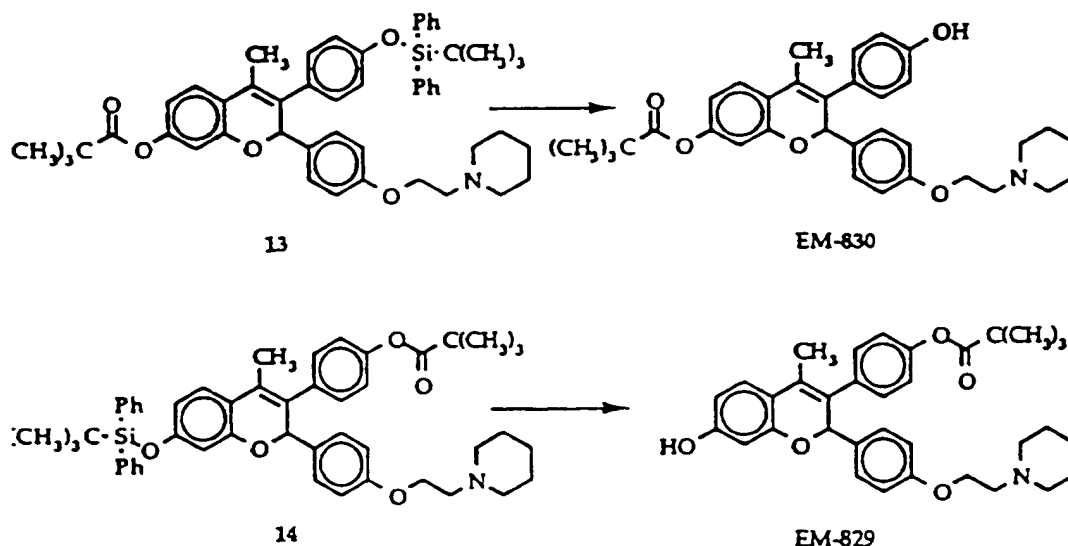
A suspension of EM-343 (from Scheme 1) (7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H benzopyran) (114.4 mg, 0.25 mmol) and triethylamine (43.6, μ L, 0.313 mmol) in dichloromethane (3.0 mL) was treated with trimethylacetyl chloride (33.9 μ L, 0.275 mmol, available from Aldrich Chemical Company Inc., Milwaukee, Wis.) at -78°C under argon for 20 min.. The cold bath was then removed and the reaction mixture was allowed to warm to room temperature over a period of 90 min.. The mixture was treated with saturated sodium bicarbonate (5 mL) and dichloromethane (10 mL). The organic phase was washed with saturated sodium bicarbonate (5 mL). The aqueous solution was extracted with ethyl acetate (10 mL). The combined organic phase was washed with a saturated sodium chloride solution (10 mL), dried over magnesium sulfate and evaporated under reduced pressure to give a residue which was purified by flash chromatography on silica gel (pure dichloromethane to 7% methanol in dichloromethane) to yield 52 mg (34% yield) of mixture of compounds 11 and 12.

Silylation of the mixture of monopivalates of EM-343.

A solution of mixture of compounds 11 and 12 (50.2 mg, 0.093 mmol), imidazole (7.6 mg, 0.11 mmol) and t-butyldimethylsilyl chloride (15.4 mg, 0.102 mmol, available from Aldrich Chemical Company Inc., Milwaukee, Wis.) in anhydrous DMF (1.0 mL) was stirred at room temperature under argon. After 3 hours and 20 hours, imidazole (22.9 mg) and t-butyldimethylsilyl chloride (46.2 mg) were added. After 24 hours, the mixture was treated with distilled water (10 mL) and ethyl acetate (10 mL). The aqueous solution was extracted with ethyl acetate (5 mL). The combined organic phase was washed with saturated sodium chloride solution (3x5 mL), dried over magnesium sulfate and evaporated under reduced pressure to give a residue which was purified by flash chromatography on silica gel (pure dichloromethane to 3% methanol in dichloromethane) to yield the mixture of compounds 13 and 14 (50 mg, 82% yield). This mixture was separated

by preparative HPLC using a C-18 NOVA-PAK column 6 μ m, 60A (40x100 mm, available from Waters, Mississauga, Ont. Canada) and a UV detector at 214 nm. The eluent was a (90:10) mixture of solution A (10 mM ammonium acetate in methanol) and solution B (10 mM 5 ammonium acetate in water) at a flow rate of 13.0 mL/min. The first eluted peak was, after evaporation of the solvent, the compound 14 and the second was the compound 13.

SCHEME 7



EM-829 (This preparation is described above in the Scheme 7)

A solution of compound 14 (8.4 mg) in 10% HCl in THF (1 mL) was stirred for 4 hours and the mixture was treated with 10% sodium carbonate solution (4 mL) and ethyl acetate (4 mL). The aqueous solution was extracted with ethyl acetate (4 mL). The combined organic phase was washed with a saturated sodium chloride solution (4 mL), dried over magnesium sulfate and evaporated under reduced pressure to give a residue which was purified by flash chromatography on silica gel (pure dichloromethane to 5% methanol in dichloromethane) to

yield EM-829 (7-hydroxy-3-(4'-pivaloyloxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H benzopyran) (2.7 mg); ¹H NMR δ (300 MHz: CD₃OD): 1.32 (9H, s, t-Bu), 1.47 (2H, m, cyclo-N-(CH₂)₂-CH₂-(CH₂)₂-), 1.61 (4H, m, cyclo-N-CH₂-CH₂-CH₂-CH₂-CH₂-), 2.05 (3H, s, CH₃), 2.54 (4H, t def, cyclo-N-CH₂-(CH₂)₃-CH₂-), 2.75 (2H, dd, J=5.5 and 5.7 Hz, -N-CH₂-CH₂-O-), 4.06 (2H, dd, J=5.5 and 5.7 Hz, -N-CH₂-CH₂-O-), 5.82 (1H, s, OCH), 6.13 (1H, d, J=2.5 Hz, CH phenyl), 6.36 (1H, dd, J=2.5 and 8.5 Hz, CH phenyl), 6.78 (2H, d, J=8.6 Hz, CH phenyl), 6.98 (2H, d, J=8.5 Hz, CH phenyl), 7.18 (5H, m, CH phenyl).

EM-830

In a similar manner EM-830 (7-pivaloyloxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran) (3 mg) was prepared from the compound 13; ¹H NMR δ (300 MHz: CD₃OD): 1.30 (9H, s, t-Bu), 1.47 (2H, m, cyclo-N-(CH₂)₂-CH₂-(CH₂)₂-), 1.61 (4H, m, cyclo-N-CH₂-CH₂-CH₂-CH₂-CH₂-), 2.08 (3H, d, J=0.8 Hz, CH₃), 2.54 (4H, m, cyclo-N-CH₂-(CH₂)₃-CH₂-), 2.75 (2H, t, J=5.6 Hz, -N-CH₂-CH₂-O-), 4.06 (2H, t, J=5.6 Hz, -N-CH₂-CH₂-O-), 5.87 (1H, s, OCH), 6.37 (1H, d, J=2.1 Hz, CH phenyl), 6.61 (1H, dd, J=2.5 and 8.5 Hz, CH phenyl), 6.72 (2H, d, J=8.6 Hz, CH phenyl), 6.78 (2H, d, J=8.8 Hz, CH phenyl), 7.02 (2H, d, J=8.6 Hz, CH phenyl), 7.21 (2H, d, J=8.6 Hz, CH phenyl), 7.32 (1H, d, J=8.3 Hz, CH phenyl).

EXAMPLE 10

Synthesis of 7-ethyloxycarbonyloxy-3-(4'-ethyloxycarbonyloxy-phenyl)-4-methyl-2-(4''-(2'''-piperidinoethoxy)phenyl)-2H-benzopyran (CS 119).

To a stirred solution of EM-343 (250 mg, 0.55 mmol) in methylene chloride (5 mL) and pyridine (130 μL) was added dropwise ethylchloroformate (120 μL), over a period of 30 min following the known procedure (F. Reber and T. Reichstein, *Helv. Chim. Acta*, 28, 1164, 1945). After stirring for 24 h, ethyl chloroformate (120 μL) and

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pyridine (130 μ L) was added again to complete the reaction and then the mixture was washed with saturated NaHCO_3 solution and extracted with methylene chloride. The organic phase was washed with brine, dried, and evaporated to dryness. The residue was purified by column silica gel chromatography using a mixture of CH_2Cl_2 : EtOH (9.75: 0.25) as eluent.

EXAMPLE 11

Synthesis of 7-mesyloxy-3-(4'-mesyloxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran (CS-120).

The procedure was the same as the synthesis of EM-800 which is described in the Example 4 except that mesyl chloride was used instead of trimethylacetyl chloride and racemic EM-343 instead of optically active EM-652.

EXAMPLE 12

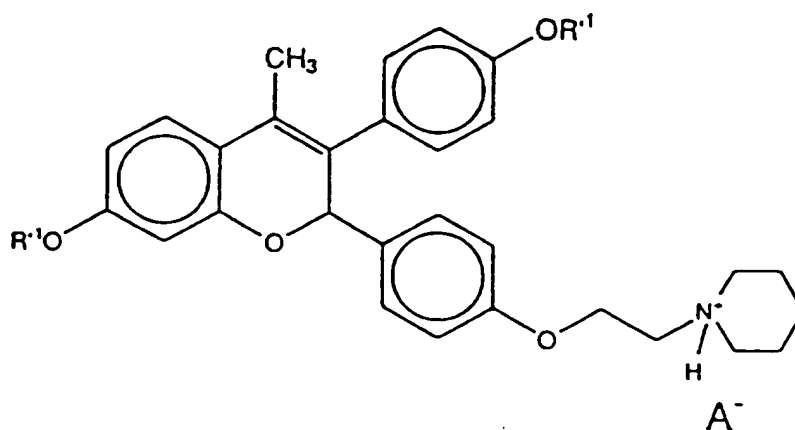
Synthesis of 7-hydroxy-3-(4'-ethoxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran.

The synthesis of this compound is similar to the procedure described in the Example 1 except that 4-ethoxyphenylacetic acid (available from Aldrich Chemical Company Inc., Milwaukee, Wis.) is used instead of acid 2.

EXAMPLE 13

Example of synthesis of salts of the preferred antiestrogenic compounds.

The compounds of the following structure have been synthesized by the method described below:



Referring to the chart below, a solution of free amine (1 eq) and acid (1 eq) in the solvent indicated was stirred overnight at room temperature. The reaction mixture was evaporated and recrystallized to give the desired salt.

SUBSTITUTE SHEET (RULE 26)

Salt	Free amine (amount, mg)	Acid	R ¹	Solvent	Concentration of amine (mmol/L)	Recrystal- ization solvent	Yield (%)
EM-769	EM-661 (99.9)	A	b	acetone CH ₂ Cl ₂ (1:1)	0.050	-	100
EM-767	EM-661 (33.3)	B	b	acetone CH ₂ Cl ₂ (1:1)	0.050	-	100
EM-778	EM-661 (33.3)	C	b	acetone CH ₂ Cl ₂ (1:1)	0.050	-	100
EM-792	EM-800 (150)	B	c	acetone	0.034	ethyl acetate	33
EM-793	EM-800 (150)	C	c	acetone	0.050	isopropan ol	27
CS-143	EM-652 (150)	C	a	acetone	0.050	ethanol	66
EM-796	EM-652 (150)	B	a	acetone	0.050	-	100

A (1R)-(-)-10-camphorsulfonic acid

B L-Tartaric acid

C (1S)-(+)-10-camphorsulfonic acid

a H

b C₆H₅CO

c t-BuCO

EXAMPLE 14

Synthesis of (+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran-4',7-sodium sulfate.

To a solution of sulfur trioxide in pyridine (prepared from 0.4 mL of SO₃ and 20 mL of pyridine and mixed at -20°C) is added at room temperature, under an atmosphere of argon, a solution of EM-652 (1.9 g, 4 mmol) in pyridine (10 mL). The mixture is stirred for 7 hours and then water (0.8 mL) and methanol (45 mL) are added. By addition of a methanolic solution of sodium methylate, pH 10.5 is obtained and the mixture is then stirred for another 7 hours, neutralized with a solution of HCl in methanol, filtered and evaporated at 55°C. The residue is dissolved in pyridine and precipitated with ether to obtain the sodium sulfate derivative of EM-652.

EXAMPLE 15

Synthesis of (+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran-4',7-disulphamate.

Sodium hydride (9 mmol, 60% dispersion) and sulfamoyl chloride (1g, 9 mmol) are added to a stirred solution of EM-652 (1.9 g, 4 mmol) in anhydrous DMF at 0°C. The reaction is allowed to warm to room temperature and then, stirred for 24 hours. The reaction mixture is then poured in cold saturated solution of sodium bicarbonate and the compound is extracted with ethyl acetate. The combined organic extracts are dried, filtered and evaporated to dryness. The residue is further purified by silica gel flash chromatography using mixtures of hexane, ethyl acetate and methanol as eluent.

EXAMPLE 16

Synthesis of (+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran-4',7-di(methyl phosphonate), sodium salt.

To a stirred solution of EM-652 (1.9 g, 4 mmol) in anhydrous pyridine (10 mL) is added dropwise methylphosphonic dichloride (1.2g, 9 mmol) (available from Aldrich Chemical Company Inc., Milwaukee, Wis.) in anhydrous pyridine (20 mL) at 0°C under argon. The reaction mixture is allowed to warm to room temperature and stirring is continued for an additional 24 hours. The mixture is then cooled to 0°C and water (10 mL) is added dropwise. The reaction mixture is allowed to warm to room temperature and stirring is continued for an additional 12 hours. By addition of a methanolic solution of sodium hydroxy, pH 10.5 is obtained and the mixture is then stirred for 7 hours, neutralized with a solution of HCl in methanol, evaporated at 55°C. The residue is dissolved in pyridine and precipitated with ether to obtain the sodium phosphonate derivative of EM-652.

EXAMPLE 17

Synthesis of (+)-7-hydroxy-3-(4'-hydroxyphenyl)-4-methyl-2-(4''-(2''' piperidinoethoxy)phenyl)-2H-benzopyran-4',7 di(methylthiophosphonate), sodium salt.

To a stirred solution of EM-652 (1.9 g, 4 mmol) in anhydrous pyridine (10 mL) is added dropwise methylthiophosphonic dichloride (0.94 mL) (available from CN Biochemicals Ltd., High Wycombe, Bucks, U.K.) in anhydrous pyridine (20 mL) at 0°C under argon. The reaction mixture is allowed to warm to room temperature and stirring is continued for an additional 24 hours. The mixture is then cooled to 0°C and water (10 mL) is added dropwise. The reaction mixture is allowed to warm to

room temperature and stirring is continued for an additional 12 hours. By addition of a methanolic solution of sodium hydroxy, pH 10.5 is obtained and the mixture is then stirred for 7 hours, neutralized with a solution of HCl in methanol, evaporated at 55°C. The residue is dissolved in pyridine and precipitated with ether to obtain sodium thiophosphonate derivative of EM-652.

Other compounds within the scope of the invention may be synthesized by methods analogous to those described in Examples 1-17, and Examples 1-17 may be modified by techniques that are known in the art, to result in the other compounds within the scope of the invention.

Set forth below, by way of example and not of limitation, are several pharmaceutical compositions utilizing a preferred active compound EM-800. Other compounds of the invention or combination thereof, may be used in place of (or in addition to) EM-800. The concentration and identity of ingredients may be varied over a wide range known in the art.

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EXAMPLE 18

Composition suitable for injection

Ingredient	Weight % (by weight of total composition)
EM-800	0.4
Ethanol	6.4
NaCl	0.8
Water	91.5
Benzyl alcohol	0.9

EXAMPLE 19

Composition suitable for use as topical lotion

Ingredient	Weight % (by weight of total composition)
EM-800	1.0
Ethanol	70.0
Propylene glycol	29.0

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EXAMPLE 20

Composition suitable for use as topical gel

Ingredient	Weight % (by weight of total composition)
EM-800	1.0
Kucel	1.5
Ethanol	70.0
Propylene glycol	27.5

EXAMPLE 21

Tablet

Ingredient	Weight % (by weight of total composition)
EM-800	1.0
Gelatin	5.0
Lactose	67.5
Starch	26.5

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EXAMPLE 22

Gelatin capsule

Ingredient	Weight % (by weight of total composition)
EM-800	2.0
Lactose hydrous	80.0
Starch	4.8
Cellulose microcrystalline	12.8
Magnesium stearate	0.4

EXAMPLE 23

Composition suitable for use as topical gel

Ingredient	Weight % (by weight of total composition)
EM-800	1.0
Ethanol	4.0
Polyethylene glycol	4.0
Gelatin	1.0
NaCl	0.9
Benzyl alcohol	1.0
Water USP	88.1

EFFICACY OF THE PREFERRED INHIBITORS

Antiestrogenic activity of some preferred compounds has been measured using the ZR-75-1 human breast cancer cell line as described in more detail below.

Maintenance of Stock Cell Cultures

ZR-75-1 cells (83rd passage) were obtained from the American Type Culture Collection (Rockville, MD) and routinely cultured in phenol red free RPMI 1640 supplemented with 1 nM estradiol ("E₂"), 2 mM L glutamine, 1 mM sodium pyruvate, 15 mM N-2-hydroxyethyl piperazine-N'-2-ethanesulfonic acid, 100 IU penicillin/ml, 100 µg streptomycin/ml, and 10% (v/v) fetal bovine serum (Hyclone, Logan, UT) under a humidified atmosphere of 95% air, 5% CO₂, at 37 °C. All media and medium supplements were purchased from Sigma. Cells were subcultured weekly by treatment with a pancreatic solution containing EDTA (0.2 g/L). The cell cultures used for the experiments herein described were between passages 89 and 94.

Measurements of Cell Proliferation

Cells in their logarithmic growth phase were harvested, briefly centrifuged, and resuspended in RPMI 1640. Cells were then plated in triplicate in LIMBRO 24-well plastic culture plates (2 cm²/well). Since plating density influences the effect of hormones on ZR-75-1 cell growth, cells were plated at a density of 1 x 10⁴ cells/well. After 72 h, medium was replaced with fresh medium of identical composition, except containing increasing concentrations of inhibitors (e.g. EM-343 (as a racemic mixture) and EM-652 in Figure 1; EM-612, EM-658, and EM-661 in Figure 2; and EM-762, EM-800, and EM-776 in Figure 3) as indicated along the X-axis. Control cultures received the ethanol vehicle only. Cells were then allowed to grow at 37°C for 10 days with medium changes (of identical composition) every 2 days. In absence of inhibitors, in 0.1 nM estradiol (E₂)-containing medium, ZR-75-1 cells have doubling time of about 48 h.

After E₂ and/or antiestrogen treatment, cells were harvested by addition of 0.5 ml of a pancreatin solution (Sigma) for 5-10 min at 37 °C before addition of 0.5 ml of RPMI 1640 containing 5% dextran coated charcoal-fetal bovine serum in order to block enzymatic action. Cell number (0.10 ml aliquot) was determined by measurement of DNA content as previously described (Simard et al., *Endocrinology* 126: 3223-3231, 1990). IC₅₀ values, which are the concentrations of antiestrogens needed to decrease by 50% the estradiol-stimulated cell growth enhancement, were calculated and are reported herein. Thus the more effective antiestrogen is the lower its IC₅₀. As may be seen from Figure 1, the dextrogyric enantiomer of EM-343, namely EM-652, has a better effectiveness than does racemic EM-343 on the growth of the human ZR-75-1 breast cancer cells, the IC₅₀ value of EM-652 being 2-fold lower than for EM-343 ($2.4 \times 10^{-10} \text{M}$ versus $1.1 \times 10^{-10} \text{M}$, respectively).

As may be seen from Figure 2, the dextrogyric enantiomer, EM-661, also has a better effectiveness than racemic EM-612 on the growth of the human ZR-75-1 breast cancer cells. The levogyric enantiomer EM-658 has only a weak effectiveness, the IC₅₀ from EM-658 being more than 69-fold higher. In figure 3, the dextrogyric enantiomer EM-800 is also more active than the racemic EM-762 and the levogyric enantiomer EM-776 has only a weak effectiveness.

In vivo antiestrogenic activity of preferred antiestrogens was measured as by determining a test compound's ability to inhibit the estradiol-induced stimulation of uterine weight in adult female ovariectomized Balb/c mice (body weight=19-20 g) sacrificed five days after ovariectomy. Preferred antiestrogens dissolved in ethanol were orally administered in the appropriate groups in a solution of sodium chloride (9 g/L), gelatin (10 g/L), 4% (v/v) ethanol and 4% polyethylene glycol (PEG600) at indicated concentrations. A dosage of 0.2 ml of the foregoing preparation, was administered once daily from

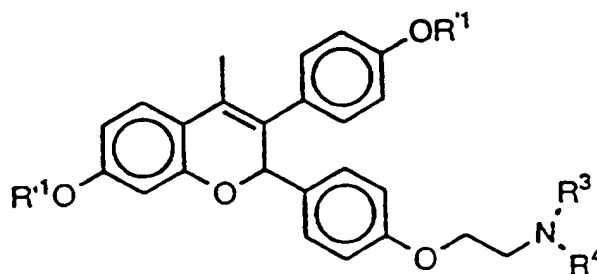
day 3 to day 11 after ovariectomy. Estrone was injected at a dose of 0.06 μ g in 0.2 ml, twice daily, starting on day 6 after ovariectomy for a total of 12 injections. After sacrifice, the uteri were rapidly removed, freed from fat and connective tissue and weighed.

As shown in Figure 4 the antiestrogenic activity of EM-343 (when in racemic form), its dextrogyric enantiomer EM-652 and its levogyric enantiomer EM-651 are reported as the means \pm SEM of groups of 9-10 mice. EM-652 was more effective by a 2-fold magnitude in reducing estradiol-induced uterine weight gain than was racemic EM-343, while the levogyric enantiomer EM-651 had only weak activity.

As shown in Figure 5, the antiestrogenic activity of racemic EM-762, its dextrogyric enantiomer EM-800, and its levogyric enantiomer EM-776 are reported as the means \pm SEM of groups of 9-10 mice. EM-800 was more effective in reducing estradiol-induced uterine weight gain than the racemic EM-762. The levogyric enantiomer EM-776 had only weak activity.

Additional effectiveness data are set forth below in Table 1 and Table 2. Percent inhibition is reported for various compounds tested using the foregoing techniques.

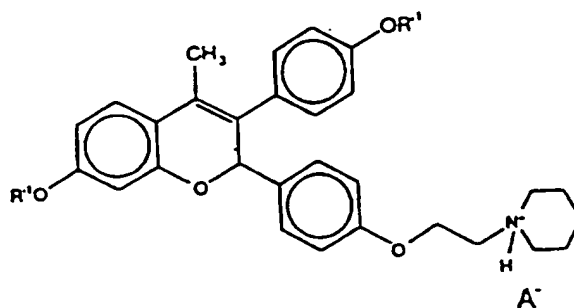
TABLE 1



Name of Compounds	R¹	R₃,R₄	[α] _D (Temp., Conc. % Solvant)	% of inhib. on mice uteri (7.5 nmol, per os, i.d.)
EM-612	C ₆ H ₅ CO	-(CH ₂) ₅ -	dl	62.0 ± 6.3
EM-611	o-MeOΦCO	-(CH ₂) ₅ -	dl	71.8 ± 8.2
EM-617	o-ClΦCO	-(CH ₂) ₅ -	dl	63.5 ± 5.2
EM-618	p-ClΦCO	-(CH ₂) ₅ -	dl	74.9 ± 6.1
EM-622	o-AcOΦCO	-(CH ₂) ₅ -	dl	66.6 ± 6.6
EM-626	p-MeOΦCO	-(CH ₂) ₅ -	dl	65.5 ± 4.3
EM-628	m-MeOΦCO	-(CH ₂) ₅ -	dl	81.3 ± 7.9
EM-753	R-camphor-sulfonate	-(CH ₂) ₅ -	n/a	65 ± 0.3
EM-757	p-NO ₂ ΦCO	-(CH ₂) ₅ -	dl	60.8 ± 2.2
EM-758	p-CNΦCO	-(CH ₂) ₅ -	dl	65.5 ± 4.9
EM-762	t-BuCO	-(CH ₂) ₅ -	dl	63.5 ± 3.7
EM-773	CH ₃ CO	-(CH ₂) ₅ -	dl	n/a
EM-770	C ₂ H ₅ SO ₂	-(CH ₂) ₅ -	dl	1.05 ± 0.04

EM-771	i-C ₃ H ₇ CO	-(CH ₂) ₅ -	dl	61.8 ± 2.4
EM-772	(CH ₃) ₂ NCO	-(CH ₂) ₅ -	dl	55.1 ± 2.4
EM-652	H	-(CH ₂) ₅ -	+129° (28, 1.46, THF)	68.1 ± 6.5
EM-651	H	-(CH ₂) ₅ -	-127° (26, 1.08, THF)	0
EM-658	C ₆ H ₅ CO	-(CH ₂) ₅ -	-82°	0
EM-661	C ₆ H ₅ CO	-(CH ₂) ₅ -	+81° (25, 0.14, CHCl ₃)	38.7 ± 2.5
CS-119	C ₂ H ₅ OCO	-(CH ₂) ₅ -	dl	60.7 ± 6.3
CS-120	CH ₃ SO ₂	-(CH ₂) ₅ -	dl	1.9 ± 0.1
CS-121	CH ₃ OCO	-(CH ₂) ₅ -	dl	58.4 ± 4.3
CS-122	C ₂ H ₅ SCO	-(CH ₂) ₅ -	dl	71.5 ± 3.5
EM-800	t-BuCO	-(CH ₂) ₅ -	+87° (25, 1.0, CH ₂ Cl ₂)	81.1 ± 7.4
EM-776	t-BuCO	-(CH ₂) ₅ -	-93° (26, 1.0, CH ₂ Cl ₂)	4.5 ± 0.3
EM-775	CF ₃ ΦCO	-(CH ₂) ₅ -	dl	73.1 ± 5.1
EM-801	cyclo C(CH ₃)- C ₂ H ₄ CO	-(CH ₂) ₅ -	-	
EM-810	t-BuCO	-(CH ₂) ₄ -	-	

TABLE 2



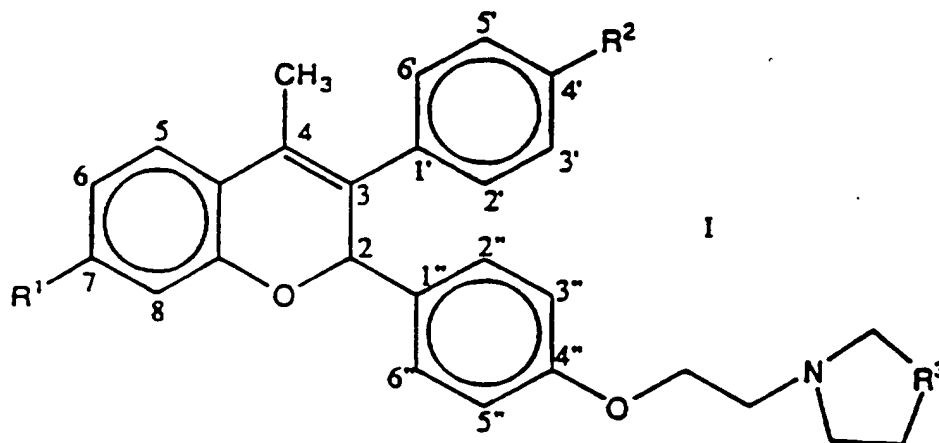
Where "A-" represents the corresponding anion of the acid AH

Name of Compounds	R ¹	AH	[α] _D (Temp., Conc. % Solvant)	% of inhib. on mice uteri (7.5 nmol, per os, i.d.)
EM-767	C ₆ H ₅ CO	L-tartaric	+76° (26, 0.21, THF)	61.9 ± 1.2
EM-769	C ₆ H ₅ CO	R-camphorsulfonic	+57.8° (26, 0.8, CH ₂ Cl ₂)	78.6 ± 3.2
EM-778	C ₆ H ₅ CO	S-camphorsulfonic	+92° (26, 0.48, THF)	73.1 ± 6.7
EM-792	t-BuCO	L-tartaric	+89° (26, 1.0, THF)	63.6 ± 1.6
EM-793	t-BuCO	R-camphorsulfonic	+88° (26, 1.17, THF)	77.2 ± 4.1
EM-796	H	L-tartaric	-	75.8 ± 6.5
CS-143	H	S-camphorsulfonic	+120° (26, 1.0, THF)	-

The terms and descriptions used herein are preferred embodiments set forth by way of illustration only, and are not intended as limitations on the many variations which those of skill the art will recognize to be possible in practicing the present invention as defined by the claims.

WHAT IS CLAIMED IS:

1. A compound or pharmaceutically acceptable salt thereof (with or without diluent or carrier), said compound having the molecular structure:

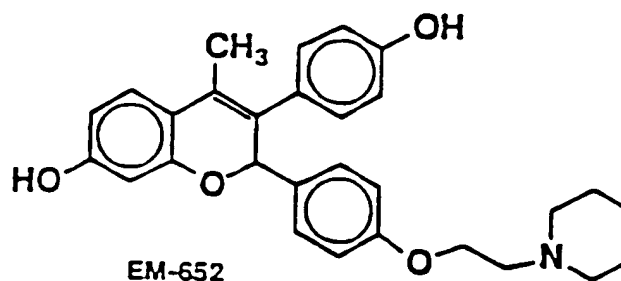


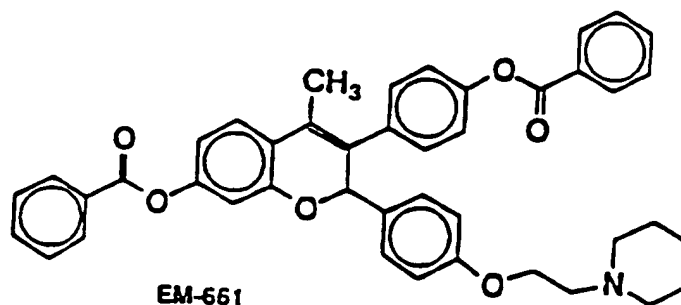
wherein R^1 and R^2 are independently selected from the group consisting of hydroxyl and a moiety convertible *in vivo* to hydroxyl;

wherein R^3 is $-CH_2-$ or $-CH_2CH_2-$; and

wherein said compound or salt includes more than 50% (by weight relative to all stereoisomers) of stereoisomers that have an absolute configuration at their chiral number 2 carbon identical to EM-652's, absolute configuration at EM-652's chiral number 2 carbon.

2. An optically active compound of claim 1 selected from the group consisting of:

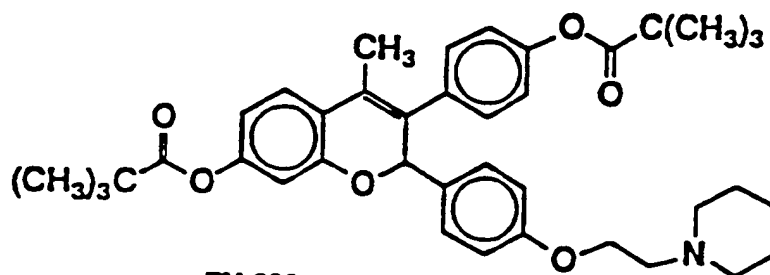




EM-661

or a pharmaceutically acceptable salt of either of the foregoing.

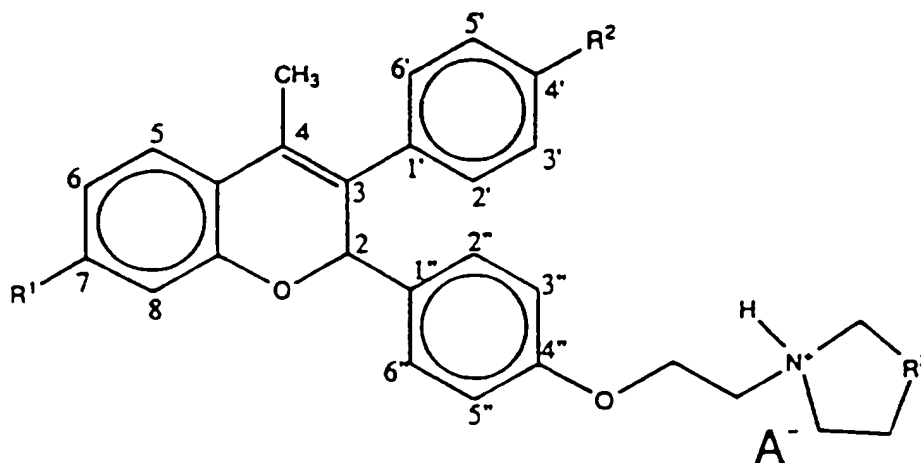
3. An optically active compound of claim 1 having the following molecular structure:



EM-800

or a pharmaceutically acceptable salt thereof.

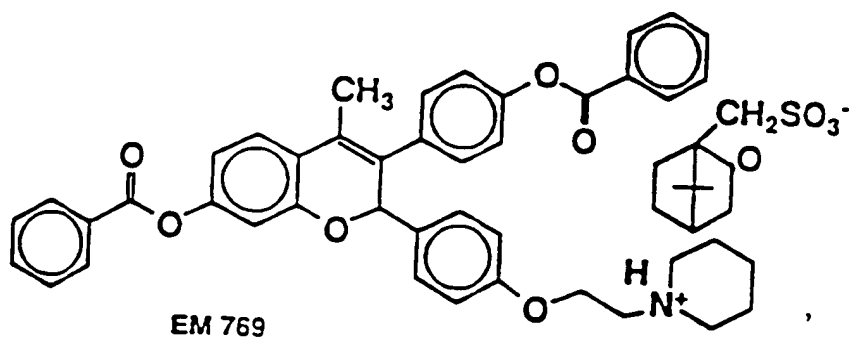
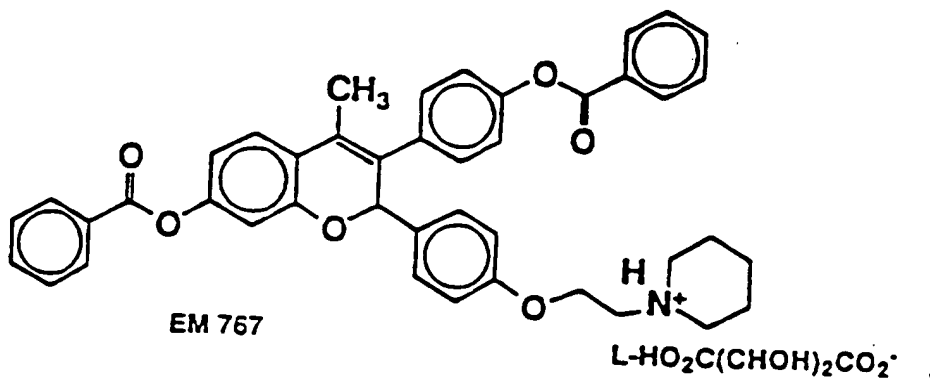
4. A compound or pharmaceutically acceptable further salt thereof (with or without diluent or carrier), said compound having the molecular structure:



wherein A⁻ is an anion of a pharmaceutically acceptable acid;
 wherein R¹ and R² are independently selected from the group
 consisting of hydroxyl and a moiety convertible *in vivo* to hydroxyl;
 and
 wherein R³ is -CH₂- or -CH₂CH₂-.

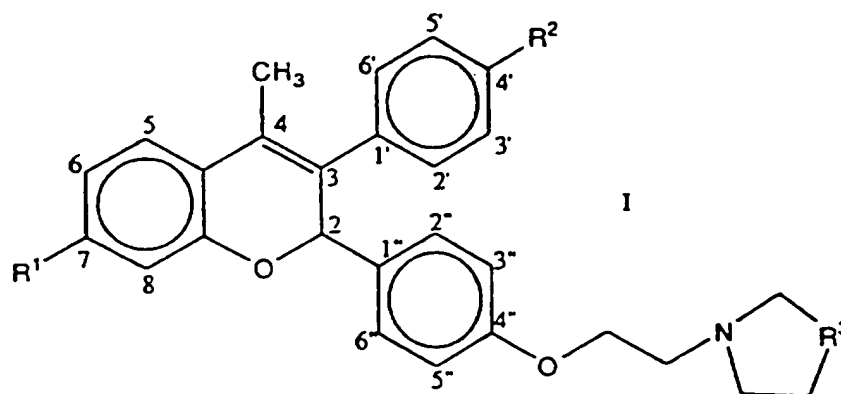
5. The compound or further salt of claim 4 wherein said
 compound or salt is optically active and includes more than 50% (by
 weight relative to all stereoisomers) of stereoisomers that have an
 absolute configuration at their chiral number 2 carbon identical to EM-
 652's absolute configuration at EM-652's chiral number 2 carbon.

6. The optically active compound of claim 5 wherein said compound is
 selected from the group consisting of:

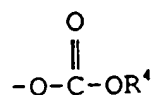
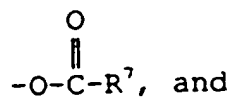


-58-

7. A compound or pharmaceutically acceptable salt thereof (with or without diluent or carrier), said compound having the molecular structure:



wherein R^3 is $-CH_2-$ or $-CH_2CH_2-$; and wherein R^1 and R^2 are independently selected from the group consisting of hydroxy, acyloxy,

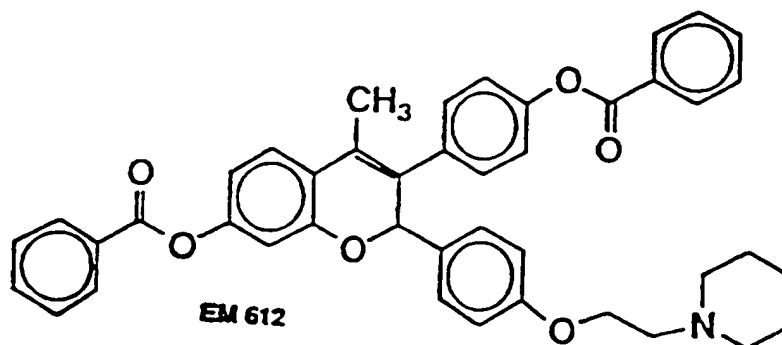


(R^4 being alkyl, alkenyl, alkynyl, or aryl; and R^7 being amino, alkylamino, aminoalkyl, or alkylsulfanyl);
and wherein at least one of the R^1 or R^2 is not hydroxy.

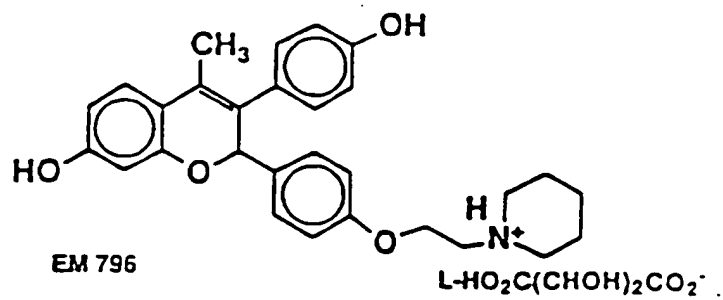
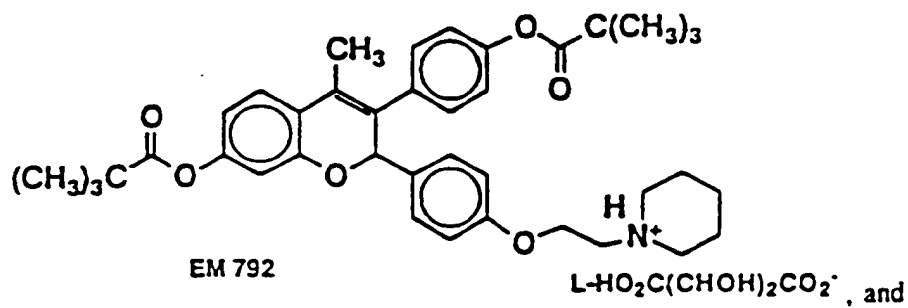
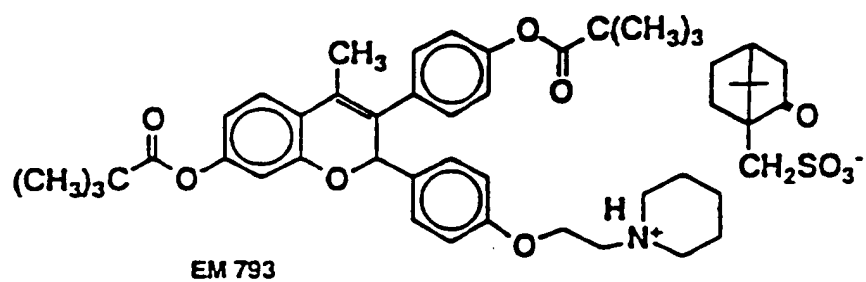
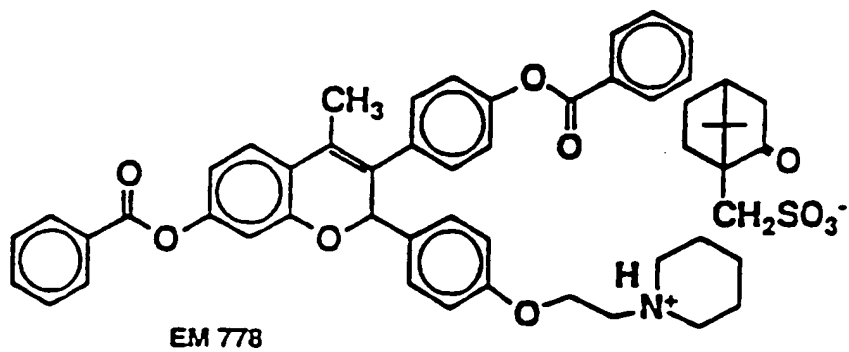
-59-

8. The compound or salt of claim 7 wherein at least one of R^1 or R^2 is a hindered aliphatic acyloxy.

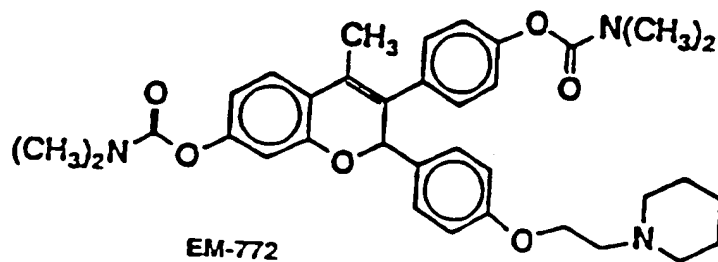
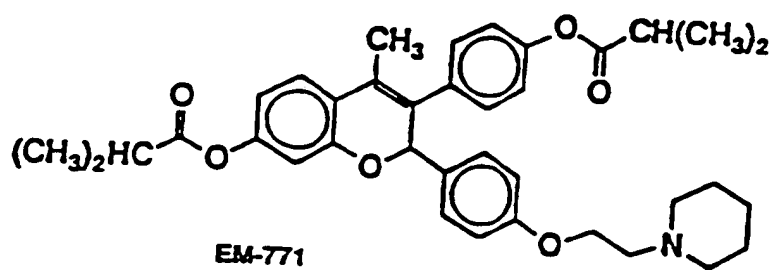
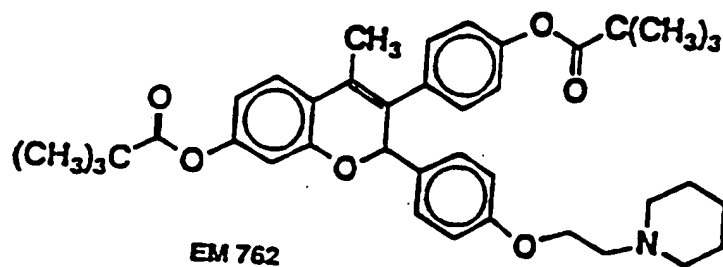
9. The compound or salt of claim 7, wherein said compound is selected from the group consisting of:



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and pharmaceutically acceptable salts of any of the foregoing compounds.

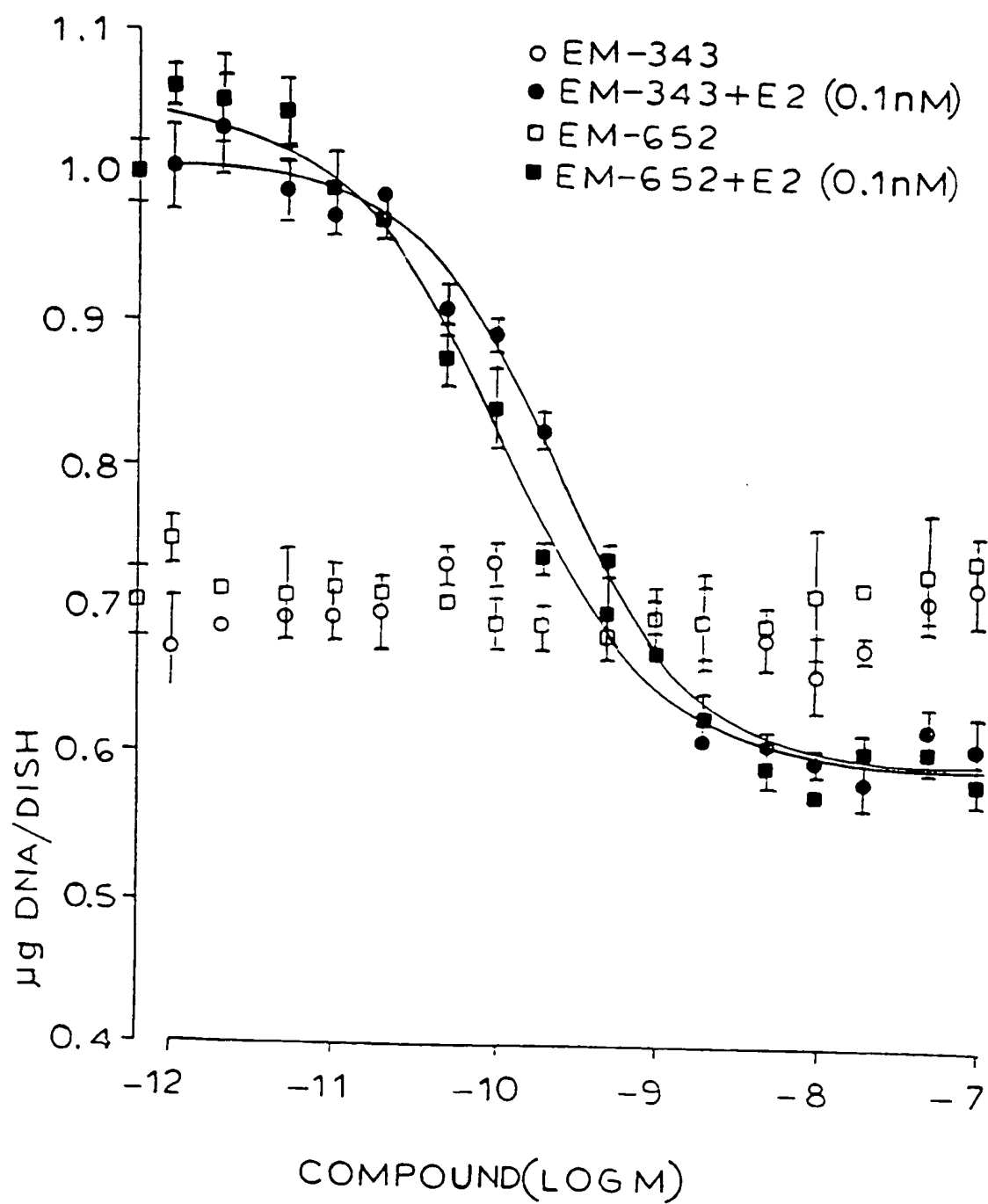
-62-

10. The compound or salt of claim 7 wherein at least one of R^1 or R^2 is pivaloyloxy.

11. A method for treating an estrogen-sensitive disease comprising administering to a patient in need of such treatment, with or without carrier diluent, a therapeutically effective amount of the compound or salt of any of claims 1 to 10.

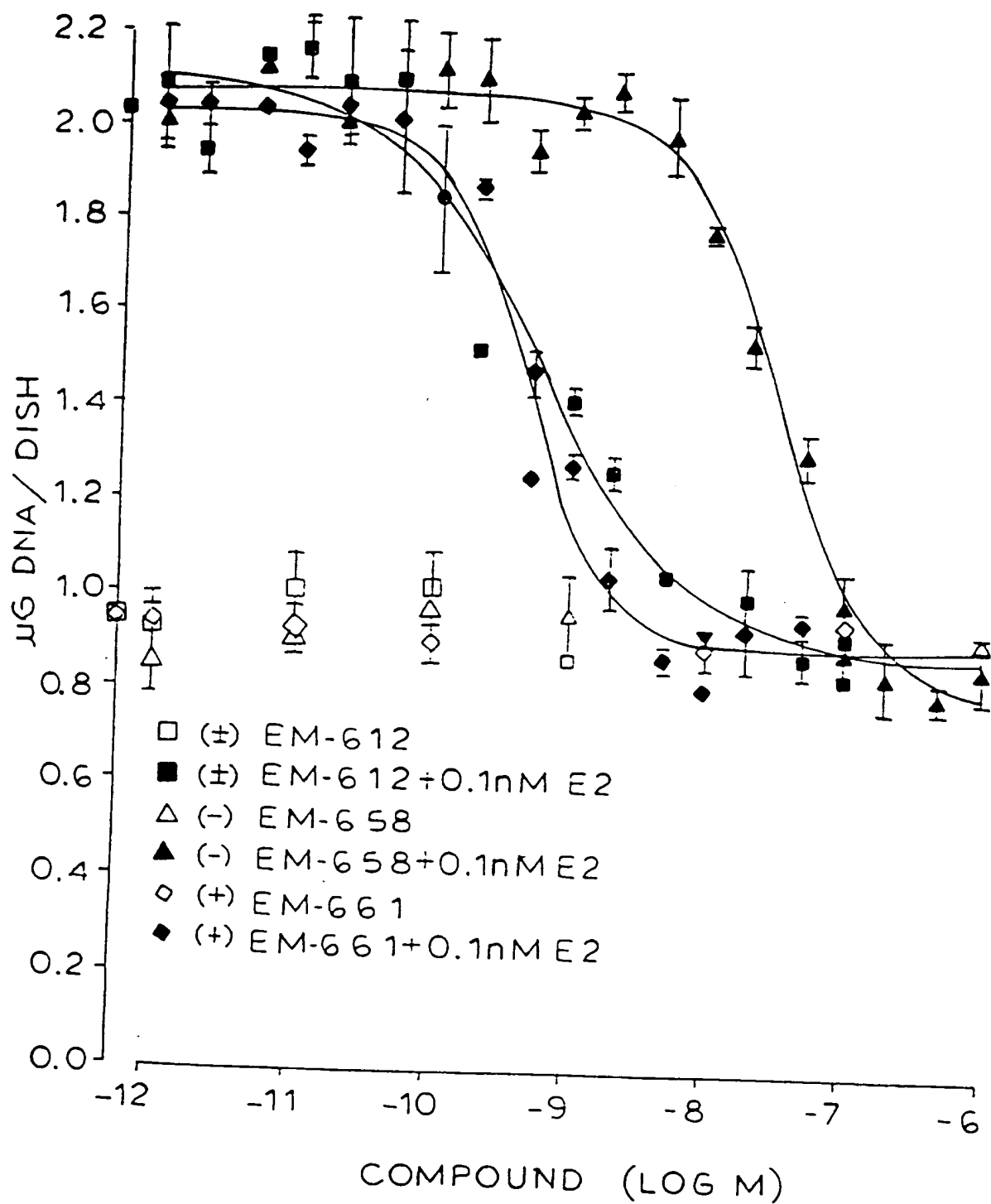
12. The method of claim 11 wherein said estrogen-sensitive disease is breast cancer or endometrial cancer.

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FIG. 1

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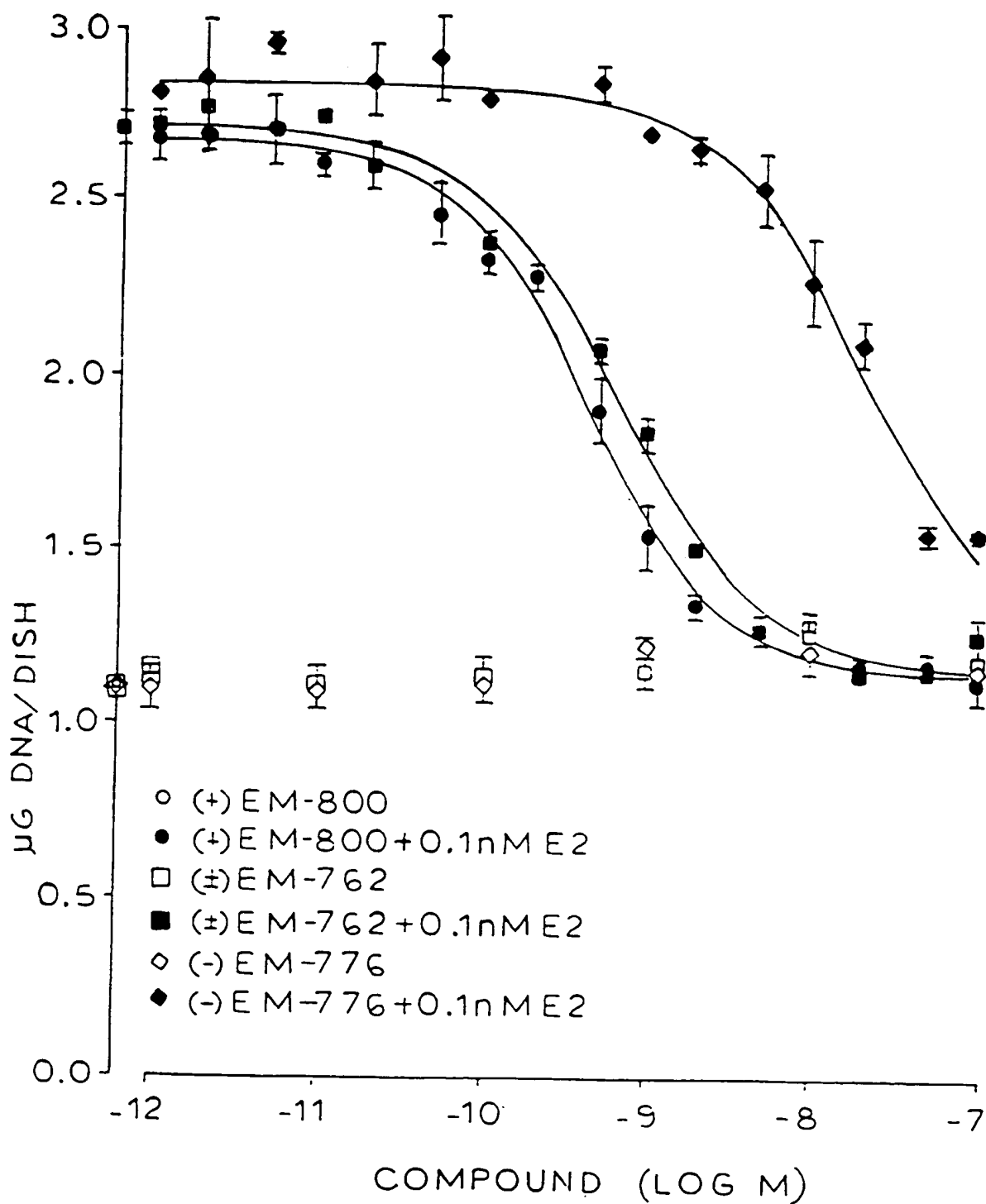
FIG. 2



SUBSTITUTE SHEET (RULE 26)

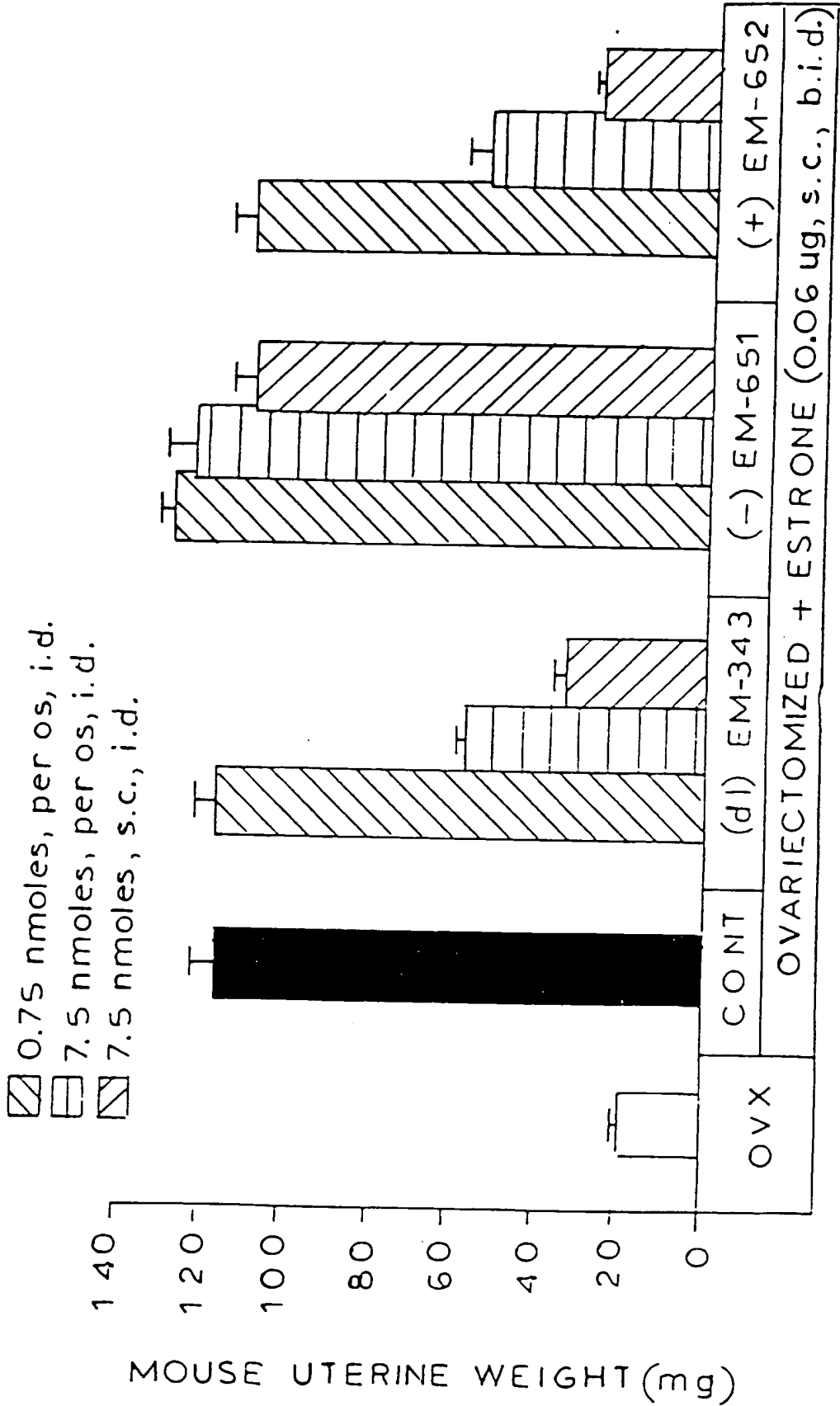
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FIG. 3

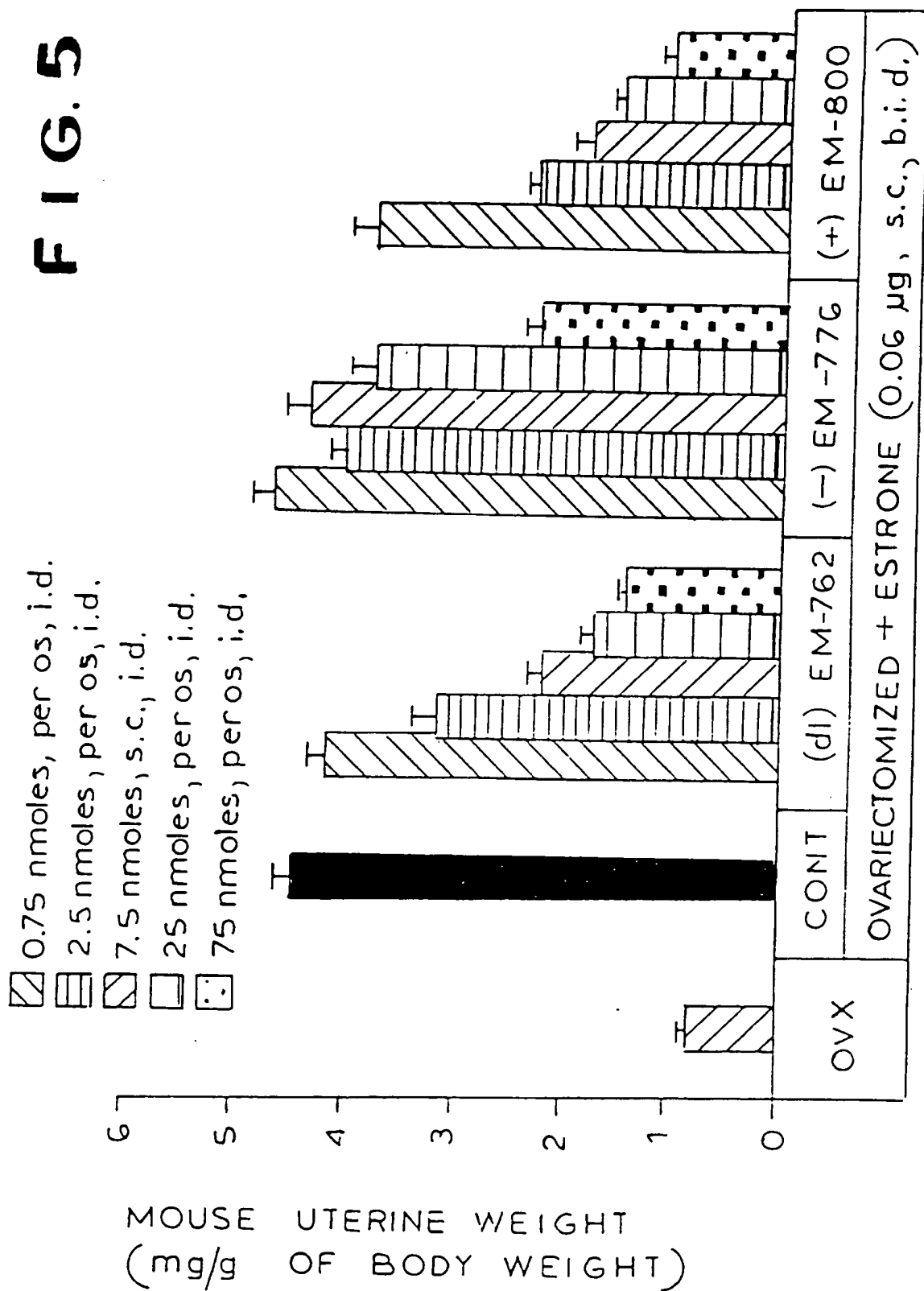


SUBSTITUTE SHEET (RULE 26)

FIG. 4



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INTERNATIONAL SEARCH REPORT

Intern. Appl. No.

PCT/CA 96/00097

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07D311/60 A61K31/35

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO,A,93 10741 (ENDORECHERCHE.) 10 June 1993 cited in the application see claims 1,7,11; table 6 ---	1,2,7
A	EP,A,0 470 310 (COUNCIL OF SCI.AND INDUSTR. RESEARCH.) 12 February 1992 see page 1 - page 14 ---	1-10
P,X	US,A,5 407 947 (H.BRUYANT ET AL.) 18 April 1995 see the whole document ---	1-9
P,X	EP,A,0 652 006 (LILLY) 10 May 1995 see the whole document -----	1-9

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- * "A" document defining the general state of the art which is not considered to be of particular relevance
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- * "P" document published prior to the international filing date but later than the priority date claimed

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* "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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Date of the actual completion of the international search

24 April 1996

Date of mailing of the international search report

03.05.96

Name and mailing address of the ISA

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Authorized officer

Francois, J

INTERNATIONAL SEARCH REPORT

International application No.

PCT/CA96/00097

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
Although claims 11 and 12 are directed to a method of treatment of the human body, the search has been carried out and based on the attributed effects of the compounds (Rule 39.1(iv)).
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Internat'l Application No

PCT/CA 96/00097

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